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Engine Rebuilding Kits



| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|------------------------------|-----------------------|
| Kalmar-Allis Chalmers | |
| G153-OVKL | OVERHAUL KIT W/LINERS |
| G230-OVKL | OVERHAUL KIT W/LINERS |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|--------------------|--------------|
| Caterpillar | |
| 1404-OVK | OVERHAUL KIT |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|-----------------|-------------------------|
| Chrysler | |
| H225-OVK | OVERHAUL KIT |
| H225-OVKOP | OVERHAUL KIT W/OIL PUMP |
| IND-30-OVK | OVERHAUL KIT |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|--------------------|-------------------------|
| Continental | |
| F163-OVK | OVERHAUL KIT |
| F163-OVKOP | OVERHAUL KIT W/OIL PUMP |
| F227-OVK | OVERHAUL KIT |
| F227-OVKOP | OVERHAUL KIT W/OIL PUMP |
| F245-OVK | OVERHAUL KIT |
| F245-OVKOP | OVERHAUL KIT W/OIL PUMP |
| TM27-OVK | OVERHAUL KIT |
| TMD27-OVK | OVERHAUL KIT |
| TMD27-OVKOP | OVERHAUL KIT W/OIL PUMP |
| Y112-OVK | OVERHAUL KIT |
| Y112-OVKOP | OVERHAUL KIT W/OIL PUMP |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|-------------|--------------------------|
| Ford | |
| 172D-OVK | OVERHAUL KIT |
| 172D-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 172-OVK | OVERHAUL KIT |
| 172-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 192-OVK | OVERHAUL KIT |
| 192-OVKOP | OVERHAUL KIT W/ OIL PUMP |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|-----------------------|-------------------------|
| General Motors | |
| 153-OVK | OVERHAUL KIT |
| 153-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 181-OVK | OVERHAUL KIT |
| 181-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4.3LB-OVK | OVERHAUL KIT |
| 4.3LB-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4.3L-OVK | OVERHAUL KIT |
| 4.3L-OVKOP | OVERHAUL KIT W/OIL PUMP |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|--------------|--------------------------------|
| Isuzu | |
| 4BB1-OVKL | OVERHAUL KIT W/LINERS |
| 4BC2-OVKL | OVERHAUL KIT W/LINERS |
| 4BD1-OVKL | OVERHAUL KIT W/LINERS |
| 4BD1T-OVKL | OVERHAUL KIT W/LINERS |
| 4BD2TC-OVKL | OVERHAUL KIT W/LINERS |
| 4JB1-OVKL | OVERHAUL KIT W/LINERS |
| 6BB1-OVKL | OVERHAUL KIT W/LINERS |
| 6BD1-OVKL | OVERHAUL KIT W/LINERS |
| 6BD1T-OVKL | OVERHAUL KIT W/LINERS |
| 6BG1-OVKL | OVERHAUL KIT W/LINERS |
| C240-OVKL | OVERHAUL KIT W/LINERS |
| C240-OVKLOP | O/HAUL KIT W/LINERS & OIL PUMP |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|--------------|--------------------------------|
| Mazda | |
| D5-OVK | OVERHAUL KIT |
| F2-OVK | OVERHAUL KIT |
| F2-OVKOP | OVERHAUL KIT W/PUMP |
| FE-OVK | OVERHAUL KIT |
| FE-OVKOP | OVERHAUL KIT W/PUMP |
| UA-OVKL | OVERHAUL KIT W/LINERS |
| UA-OVKLOP | O/HAUL KIT W/LINERS & OIL PUMP |
| VA-OVKL | OVERHAUL KIT W/LINERS |
| VA-OVKLOP | O/HAUL KIT W/LINERS & OIL PUMP |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|-------------------|-----------------------------|
| Mitsubishi | |
| 4G32-OVK | OVERHAUL KIT |
| 4G32-OVKOPK | OVERHAUL KIT W/OIL PUMP KIT |
| 4G33-OVK | OVERHAUL KIT |
| 4G33-OVKOPK | OVERHAUL KIT W/OIL PUMP KIT |
| 4G52-OVK | OVERHAUL KIT |
| 4G52-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4G54B-OVK | OVERHAUL KIT |
| 4G54B-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4G54-OVK | OVERHAUL KIT |
| 4G54-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4G63B-OVK | OVERHAUL KIT |
| 4G63-OVK | OVERHAUL KIT |
| 4G64B-OVK | OVERHAUL KIT |
| 4G64-OVK | OVERHAUL KIT |
| 6G72-OVK | OVERHAUL KIT |

| Part Number | Description |
|-------------|-------------|
|-------------|-------------|

| | |
|---------------|-------------------------|
| Nissan | |
| A12-OVK | OVERHAUL KIT |
| A15-OVK | OVERHAUL KIT |
| A15-OVKOP | OVERHAUL KIT W/OIL PUMP |
| D11-OVK | OVERHAUL KIT |

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Engine Rebuilding Kits

| Part Number | Description |
|-------------------------|----------------------------------|
| Nissan continued | |
| D11-OVKOP | OVERHAUL KIT W/OIL PUMP |
| H20-IIK-OVK | OVERHAUL KIT |
| H20-IIK-OVKOP | OVERHAUL KIT W/OIL PUMP |
| H20-II-OVK | OVERHAUL KIT |
| H20-II-OVKOP | OVERHAUL KIT W/OIL PUMP |
| H20-OVK | OVERHAUL KIT |
| H20-OVKOP | OVERHAUL KIT W/OIL PUMP |
| H25-OVK | OVERHAUL KIT |
| H25-OVKOP | OVERHAUL KIT W/OIL PUMP |
| H30-OVK | OVERHAUL KIT |
| H30-OVKOP | OVERHAUL KIT W/OIL PUMP |
| J15-OVK | OVERHAUL KIT |
| J15-OVKOP | OVERHAUL KIT W/OIL PUMP |
| P40-OVK | OVERHAUL KIT |
| P40-OVKOP | OVERHAUL KIT W/OIL PUMP |
| PPU240-OVK | OVERHAUL KIT |
| PPU240-OVKOP | OVERHAUL KIT W/OIL PUMP |
| SD22-OVK | OVERHAUL KIT |
| SD22-OVKL | OVERHAUL KIT W/LINERS |
| SD22-OVKLOP | OVERHAUL KIT W/LINERS & OIL PUMP |
| SD22-OVKOP | OVERHAUL KIT W/OIL PUMP |
| SD25-OVK | OVERHAUL KIT |
| SD25-OVKL | OVERHAUL KIT W/LINERS |
| SD25-OVKLOP | OVERHAUL KIT W/LINERS & OIL PUMP |
| SD33-OVK | OVERHAUL KIT |
| SD33-OVKL | OVERHAUL KIT W/LINERS |
| SD33-OVKLOP | OVERHAUL KIT W/LINERS & OIL PUMP |
| SD33-OVKOP | OVERHAUL KIT W/OIL PUMP |
| Z24-OVK | OVERHAUL KIT |
| Z24-OVKOP | OVERHAUL KIT W/OIL PUMP |

Perkins

Genuine Perkins and Aftermarket Perkins Overhaul Kits are available. Call for Overhaul Kit information.
Build List Required.

| Part Number | Description |
|-----------------|----------------------------------|
| Peugeot | |
| XD3P-OVK | OVERHAUL KIT |
| XN1P-OVKL | OVERHAUL KIT W/LINERS |
| XN1P-OVKLOP | OVERHAUL KIT W/LINERS & OIL PUMP |
| Toyota | |
| 2F-OVK | OVERHAUL KIT |
| 2F-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 2J-OVKL | OVERHAUL KIT W/LINERS |
| 2R-OVK | OVERHAUL KIT |
| 2R-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 3P-OVK | OVERHAUL KIT |
| 3P-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4P-OVK | OVERHAUL KIT |
| 4P-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 4Y-OVK | OVERHAUL KIT |
| 4Y-OVKOP | OVERHAUL KIT W/OIL PUMP |
| 5P-OVK | OVERHAUL KIT |
| 5R-E-OVK | OVERHAUL KIT - EARLY |
| 5R-E-OVKOP | OVERHAUL KIT - EARLY W/OIL PUMP |
| 5R-L-OVK | OVERHAUL KIT - LATE |
| 5R-L-OVKOP | OVERHAUL KIT - LATE W/OIL PUMP |
| 5R-M-OVK | OVERHAUL KIT - MID |
| 5R-M-OVKOP | OVERHAUL KIT - MID W/OIL PUMP |
| F-OVK | OVERHAUL KIT |
| F-OVKOP | OVERHAUL KIT W/OIL PUMP |
| Waukesha | |
| D155G-OVKL | OVERHAUL KIT W/LINERS |
| D176G-OVKL | OVERHAUL KIT W/LINERS |

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ALLIS CHALMERS ENGINE OVERHAUL KIT WITH LINERS 06-G153-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTON, RINGS, LINER) 06-G153-LK

MAIN BEARINGS

| | |
|-----|----------------|
| STD | 06-G153-MBS |
| .10 | 06-G153-MBS.10 |
| .20 | 06-G153-MBS.20 |
| .30 | 06-G153-MBS.30 |
| .40 | 06-G153-MBS.40 |

ROD BEARINGS

| | |
|-----|----------------|
| STD | 06-G153-RBS |
| .10 | 06-G153-RBS.10 |
| .20 | 06-G153-RBS.20 |
| .30 | 06-G153-RBS.30 |
| .40 | 06-G153-RBS.40 |

| | |
|--------------------------|------------|
| PIN BUSHINGS | 06-G153-PB |
| O/HAUL GASKET SET | 06-G153-GA |

| | |
|---------------------|-------------|
| CAM BEARINGS | 06-G153-CBS |
|---------------------|-------------|

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 06-G153-IV |
| EXHAUST VALVE | 06-G153-EV |
| INTAKE GUIDE | 06-G153-IVG |
| EXHAUST GUIDE | 06-G153-EVG |
| VALVE SPRING | 06-G153-VS |

MISCELLANEOUS

| | |
|---------------------|----------------|
| LIFTERS | 06-G153-LIFT |
| REMAN CYLINDER HEAD | 06-G153-HEAD-R |

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ALLIS CHALMERS ENGINE OVERHAUL KIT WITH LINERS 06-G230-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTON, RINGS, LINER) 06-G230-LK

MAIN BEARINGS

| | |
|-----|----------------|
| STD | 06-G230-MBS |
| .10 | 06-G230-MBS.10 |
| .20 | 06-G230-MBS.20 |
| .30 | 06-G230-MBS.30 |
| .40 | 06-G230-MBS.40 |

ROD BEARINGS

| | |
|-----|----------------|
| STD | 06-G230-RBS |
| .10 | 06-G230-RBS.10 |
| .20 | 06-G230-RBS.20 |
| .30 | 06-G230-RBS.30 |
| .40 | CALL |

| | |
|--------------------------|------------|
| PIN BUSHINGS | 06-G230-PB |
| O/HAUL GASKET SET | 06-G230-GA |

| | |
|---------------------|-------------|
| CAM BEARINGS | 06-G230-CBS |
|---------------------|-------------|

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 06-G230-IV |
| EXHAUST VALVE | 06-G230-EV |
| INTAKE GUIDE | 06-G230-IVG |
| EXHAUST GUIDE | 06-G230-EVG |
| VALVE SPRING | 06-G230-VS |

MISCELLANEOUS

| | |
|---------------------|----------------|
| LIFTERS | 06-G230-LIFT |
| REMAN CYLINDER HEAD | 06-G230-HEAD-R |

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CATERPILLAR ENGINE OVERHAUL KIT 09-1404-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 09-1404-PIS
.20 09-1404-PIS.20
.30 09-1404-PIS.30
.40 09-1404-PIS.40

RING SET

STD 09-1404-RS
.20 09-1404-RS.20
.30 09-1404-RS.30
.40 09-1404-RS.40

MAIN BEARINGS

STD 09-1404-MBS
.10 09-1404-MBS.10
.20 09-1404-MBS.20
.30 09-1404-MBS.30

ROD BEARINGS

STD 09-1404-RBS
.10 09-1404-RBS.10
.20 09-1404-RBS.20
.30 09-1404-RBS.30

PIN BUSHINGS 09-1404-PB
O/HAUL GASKET SET 09-1404-GA

CAM BEARINGS 09-1404-CBS
FREEZE PLUGS 09-1404-FPK

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 09-1404-IV
EXHAUST VALVE 09-1404-EV
INTAKE GUIDE 09-1404-IVG
EXHAUST GUIDE 09-1404-EVG

MISCELLANEOUS

TWO POSSIBLE SIZES ON VALVE GUIDES

.439 OD & .502 OD

** Specify make of truck when ordering parts



CHRYSLER ENGINE OVERHAUL KIT WITH OIL PUMP 26-H225-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|-----|----------------|
| STD | 26-H225-PIS |
| .10 | 26-H225-PIS.10 |
| .20 | 26-H225-PIS.20 |
| .30 | 26-H225-PIS.30 |
| .40 | 26-H225-PIS.40 |
| .60 | 26-H225-PIS.60 |

MAIN BEARINGS

| | |
|------------------------|----------------|
| (WITH CAST CRANKSHAFT) | |
| STD | 26-H225-MBS |
| .10 | 26-H225-MBS.10 |
| .20 | 26-H225-MBS.20 |
| .30 | 26-H225-MBS.30 |
| .40 | 26-H225-MBS.40 |
| .60 | 26-H225-MBS.60 |

MAIN BEARINGS

| | |
|--------------------------|------------------|
| (WITH FORGED CRANKSHAFT) | |
| STD | 26-H225-MBSFC |
| .10 | 26-H225-MBSFC.10 |
| .20 | 26-H225-MBSFC.20 |
| .30 | 26-H225-MBSFC.30 |
| .40 | 26-H225-MBSFC.40 |
| .60 | 26-H225-MBSFC.60 |

RING SET

| | |
|-----|---------------|
| STD | 26-H225-RS |
| .10 | 26-H225-RS.10 |
| .20 | 26-H225-RS.20 |
| .30 | 26-H225-RS.30 |
| .40 | 26-H225-RS.40 |
| .60 | 26-H225-RS.60 |

ROD BEARINGS

| | |
|------------------------|----------------|
| (WITH CAST CRANKSHAFT) | |
| STD | 26-H225-RBS |
| .10 | 26-H225-RBS.10 |
| .20 | 26-H225-RBS.20 |
| .30 | 26-H225-RBS.30 |
| .40 | 26-H225-RBS.40 |
| .60 | 26-H225-RBS.60 |

ROD BEARINGS

| | |
|--------------------------|------------------|
| (WITH FORGED CRANKSHAFT) | |
| STD | 26-H225-RBSFC |
| .10 | 26-H225-RBSFC.10 |
| .20 | 26-H225-RBSFC.20 |
| .30 | 26-H225-RBSFC.30 |
| .40 | 26-H225-RBSFC.40 |
| .60 | 26-H225-RBSFC.60 |

PIN BUSHINGS

26-H225-PB

CAM BEARINGS

26-H225-CBS

O/HAUL GASKET SET

26-H225-GA

OIL PUMP

26-H225-OP

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|-----------------------------|---------------|
| INTAKE VALVE | 26-H225-IV |
| INTAKE GUIDE | 26-H225-IVG |
| EXHAUST GUIDE | 26-H225-EVG |
| VALVE SPRING | 26-H225-VS |
| EXHAUST VALVE 2-GROOVE STEM | 26-H225-EV |
| EXHASUT VALVE 4-GROOVE STEM | 26-H225-EV.4G |

MISCELLANEOUS

| | |
|---------------------|----------------|
| LIFTERS | 26-H225-LIFT |
| REMAN CYLINDER HEAD | 26-H225-HEAD-R |
| CRANKSHAFT KIT | 26-H225-CRKIT |

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CHRYSLER ENGINE OVERHAUL KIT 26-IND-30-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|-----|------------------|
| STD | 26-IND-30-PIS |
| .10 | 26-IND-30-PIS.10 |
| .20 | 26-IND-30-PIS.20 |
| .30 | 26-IND-30-PIS.30 |
| .40 | 26-IND-30-PIS.40 |
| .60 | 26-IND-30-PIS.60 |

MAIN BEARINGS

| | |
|-----|------------------|
| STD | 26-IND-30-MBS |
| .10 | 26-IND-30-MBS.10 |
| .20 | 26-IND-30-MBS.20 |
| .30 | 26-IND-30-MBS.30 |
| .40 | 26-IND-30-MBS.40 |
| .60 | 26-IND-30-MBS.60 |

RING SET

| | |
|-----|-----------------|
| STD | 26-IND-30-RS |
| .10 | 26-IND-30-RS.10 |
| .20 | 26-IND-30-RS.20 |
| .30 | 26-IND-30-RS.30 |
| .40 | 26-IND-30-RS.40 |
| .60 | 26-IND-30-RS.60 |

ROD BEARINGS

| | |
|-----|------------------|
| STD | 26-IND-30-RBS |
| .10 | 26-IND-30-RBS.10 |
| .20 | 26-IND-30-RBS.20 |
| .30 | 26-IND-30-RBS.30 |
| .40 | 26-IND-30-RBS.40 |
| .60 | 26-IND-30-RBS.60 |

| | |
|--------------------------|--------------|
| PIN BUSHINGS | 26-IND-30-PB |
| O/HAUL GASKET SET | 26-IND-30-GA |

| | |
|---------------------|---------------|
| CAM BEARINGS | 26-IND-30-CBS |
|---------------------|---------------|

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|---------------|
| INTAKE VALVE | 26-IND-30-IV |
| INTAKE GUIDE | 26-IND-30-IVG |
| EXHAUST GUIDE | 26-IND-30-EVG |
| VALVE SPRING | 26-IND-30-VS |
| EXHAUST VALVE | 26-IND-30-EV |

MISCELLANEOUS

| | |
|---------|----------------|
| LIFTERS | 26-IND-30-LIFT |
|---------|----------------|



CONTINENTAL ENGINE OVERHAUL KIT WITH OIL PUMP 91-F163-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT
(PISTONS, RING SET, FRONT GASKET SET, OIL PUMP, MAIN & ROD BEARINGS)

PISTONS

STD 91-F163-PIS
.20 91-F163-PIS.20
.30 91-F163-PIS.30
.40 91-F163-PIS.40
.60 91-F163-PIS.60

RING SET

STD 91-F163-RS
.20 91-F163-RS.20
.30 91-F163-RS.30
.40 91-F163-RS.40
.60 91-F163-RS.60

MAIN BEARINGS

STD 91-F163-MBS
.10 91-F163-MBS.10
.20 91-F163-MBS.20
.30 91-F163-MBS.30

ROD BEARINGS – ONE WAY

STD 91-F163-RBS
.10 91-F163-RBS.10
.20 91-F163-RBS.20
.30 91-F163-RBS.30
.60 91-F163-RBS.60

FRONT GASKET SET

BAKER 91-F163-FGA.BK
CATERPILLAR 91-F163-FGA.CT
CLARK 91-F163-FGA.CL
HYSTER 91-F163-FGA.HY
UNIVERSAL 91-F163-FGA

ROD BEARINGS – STAGGERED

STD 91-F163-RBSS
.10 91-F163-RBSS.10
.20 91-F163-RBSS.20
.30 91-F163-RBSS.30
.60 91-F163-RBSS.60

OIL PUMP

STEEL GEAR 91-F163-OP
CAST GEAR 91-F163-OP.CG

CAM BEARINGS 91-F163-CBS
FREEZE PLUG KIT 91-F163-FPK
PIN BUSHINGS 91-F163-PB
TOP GASKET SET 91-F163-TGA
BOTTOM GASKET SET 91-F163-BGA

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY
OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS
** SPECIFY OEM BEFORE ORDERING

CYLINDER HEAD PARTS

INTAKE GUIDE 91-F163-IVG
EXHAUST GUIDE 91-F163-EVG
VALVE SPRING 91-F163-VS
EXHAUST VALVE 91-F163-EV
INTAKE VALVE 91-F163-IV

MISCELLANEOUS

LIFTERS 91-F163-LIFT
OIL PUMP REPAIR KIT 91-F163-OPK
CYLINDER LINER 91-F163-CLS
CRANKSHAFT KIT 91-F163-CRKIT
REMAN CYLINDER HEAD 91-F163-HEAD-R

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CONTINENTAL ENGINE OVERHAUL KIT WITH OIL PUMP 91-F227-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

(PISTONS, RING SET, FRONT GASKET SET, OIL PUMP, MAIN & ROD BEARINGS)

PISTONS

STD 91-F227-PIS
.20 91-F227-PIS.20
.30 91-F227-PIS.30
.40 91-F227-PIS.40
.60 91-F227-PIS.60

ROD BEARINGS – ONE WAY

STD 91-F227-MBS
.10 91-F227-MBS.10
.20 91-F227-MBS.20
.30 91-F227-MBS.30
.40 91-F227-MBS.40
.60 91-F227-MBS.60

FRONT GASKET SET

BAKER 91-F227-FGA.BK
CATERPILLAR 91-F227-FGA.CT
CLARK 91-F227-FGA.CL
CLARK – 5 GEAR 91-F227-FGACL5G
UNIVERSAL 91-F227-FGA

OIL PUMP

STEEL GEAR 91-F227-OP
CAST GEAR 91-F227-OP.CG

RING SET

STD 91-F227-RS
.20 91-F227-RS.20
.30 91-F227-RS.30
.40 91-F227-RS.40
.60 91-F227-RS.60

MAIN BEARINGS

STD 91-F227-RBS
.10 91-F227-RBS.10
.20 91-F227-RBS.20
.30 91-F227-RBS.30
.40 91-F227-RBS.40
.60 91-F227-RBS.60

ROD BEARINGS – STAGGERED

STD 91-F227-RBSS
.10 91-F227-RBSS.10
.20 91-F227-RBSS.20
.30 91-F227-RBSS.30
.40 91-F227-RBSS.40
.60 91-F227-RBSS.60

| | |
|--------------------------|-------------|
| CAM BEARINGS | 91-F227-CBS |
| FREEZE PLUG KIT | 91-F227-FPK |
| PIN BUSHINGS | 91-F227-PB |
| TOP GASKET SET | 91-F227-TGA |
| BOTTOM GASKET SET | 91-F227-BGA |

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY

OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

**** SPECIFY OEM BEFORE ORDERING**

CYLINDER HEAD PARTS

INTAKE GUIDE 91-F227-IVG
EXHAUST GUIDE 91-F227-EVG
VALVE SPRING 91-F227-VS
EXHAUST VALVE 91-F227-EV
INTAKE VALVE 91-F227-IV

MISCELLANEOUS

LIFTERS 91-F227-LIFT
OIL PUMP REPAIR KIT 91-F227-OPK
CYLINDER LINER 91-F227-CLS
CRANKSHAFT KIT 91-F227-CRKIT
REMAN CYLINDER HEAD 91-F227-HEAD-R

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CONTINENTAL ENGINE OVERHAUL KIT WITH OIL PUMP 91-F245-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

(PISTONS, RING SET, FRONT GASKET SET, OIL PUMP, MAIN & ROD BEARINGS)

PISTONS

STD 91-F245-PIS
.20 91-F245-PIS.20
.30 91-F245-PIS.30
.40 91-F245-PIS.40
.60 91-F245-PIS.60

RING SET

STD 91-F245-RS
.20 91-F245-RS.20
.30 91-F245-RS.30
.40 91-F245-RS.40
.60 91-F245-RS.60

MAIN BEARINGS

STD 91-F245-MBS
.10 91-F245-MBS.10
.20 91-F245-MBS.20
.30 91-F245-MBS.30
.40 91-F245-MBS.40
.60 91-F245-MBS.60

ROD BEARINGS – ONE WAY

STD 91-F245-RBS
.10 91-F245-RBS.10
.20 91-F245-RBS.20
.30 91-F245-RBS.30
.40 91-F245-RBS.40
.60 91-F245-RBS.60

FRONT GASKET SET

CATERPILLAR 91-F245-FGA.CT
CLARK 91-F245-FGA.CL
HYSTER 91-F245-FGA.HY
UNIVERSAL 91-F245-FGA

ROD BEARINGS – STAGGERED

STD 91-F245-RBSS
.10 91-F245-RBSS.10
.20 91-F245-RBSS.20
.30 91-F245-RBSS.30
.40 91-F245-RBSS.40
.60 91-F245-RBSS.60

OIL PUMP

STEEL GEAR 91-F245-OP
CAST GEAR 91-F245-OP.CG

CAM BEARINGS 91-F245-CBS
FREEZE PLUG KIT 91-F245-FPK
PIN BUSHINGS 91-F245-PB
TOP GASKET SET 91-F245-TGA
BOTTOM GASKET SET 91-F245-BGA

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY

OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

** SPECIFY OEM BEFORE ORDERING

CYLINDER HEAD PARTS

INTAKE GUIDE 91-F245-IVG
EXHAUST GUIDE 91-F245-EVG
VALVE SPRING 91-F245-VS
EXHAUST VALVE 91-F245-EV
INTAKE VALVE 91-F245-IV

MISCELLANEOUS

LIFTERS 91-F245-LIFT
OIL PUMP REPAIR KIT 91-F245-OPK
CYLINDER LINER 91-F245-CLS
CRANKSHAFT KIT 91-F245-CRKIT
REMAN CYLINDER HEAD 91-F245-HEAD-R

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CONTINENTAL ENGINE OVERHAUL KIT WITH OIL PUMP 91-TM27-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES (PISTONS, RING SET, MAIN & ROD BEARINGS) REQUIRED FOR YOUR KIT

PISTONS

| | |
|------|-----------------|
| STD | 91-TM27-PIS |
| .50 | 91-TM27-PIS.50 |
| .75 | 91-TM27-PIS.75 |
| 1.00 | 91-TM27-PIS1.00 |

RING SET

| | |
|------|----------------|
| STD | 91-TM27-RS |
| .50 | 91-TM27-RS.50 |
| .75 | 91-TM27-RS.75 |
| 1.00 | 91-TM27-RS1.00 |

MAIN BEARINGS

| | |
|------|-----------------|
| STD | 91-TM27-MBS |
| .25 | 91-TM27-MBS.25 |
| .50 | 91-TM27-MBS.50 |
| .75 | 91-TM27-MBS.75 |
| 1.00 | 91-TM27-MBS1.00 |

ROD BEARINGS

| | |
|------|-----------------|
| STD | 91-TM27-RBS |
| .25 | 91-TM27-RBS.25 |
| .50 | 91-TM27-RBS.50 |
| .75 | 91-TM27-RBS.75 |
| 1.00 | 91-TM27-RBS1.00 |

| | |
|--------------------------|-------------|
| OIL PUMP | 91-TM27-OP |
| PIN BUSHINGS | 91-TM27-PB |
| TOP GASKET SET | 91-TM27-TGA |
| BOTTOM GASKET SET | 91-TM27-BGA |
| FRONT GASKET SET | 91-TM27-FGA |

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY
OR
CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE GUIDE | 91-TM27-IVG |
| EXHAUST GUIDE | 91-TM27-EVG |
| VALVE SPRING | 91-TM27-VS |
| EXHAUST VALVE | 91-TM27-EV |

MISCELLANEOUS

| | |
|---------|--------------|
| LIFTERS | 91-TM27-LIFT |
|---------|--------------|



CONTINENTAL ENGINE OVERHAUL KIT 91-TMD27-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES (PISTONS, RING SET, MAIN & ROD BEARINGS) REQUIRED FOR YOUR KIT

PISTONS

STD 91-TMD27-PIS
.50 91-TMD27-PIS.50
.75 91-TMD27-PIS.75
1.00 91-TMD27-PIS100

RING SET

STD 91-TMD27-RS
.50 91-TMD27-RS.50
.75 91-TMD27-RS.75
1.00 91-TMD27-RS1.00

MAIN BEARINGS

STD 91-TMD27-MBS
.25 91-TMD27-MBS.25
.50 91-TMD27-MBS.50
.75 91-TMD27-MBS.75
1.00 91-TMD27-MBS100

ROD BEARINGS

STD 91-TMD27-RBS
.25 91-TMD27-RBS.25
.50 91-TMD27-RBS.50
.75 91-TMD27-RBS.75
1.00 91-TMD27-RBS100

PIN BUSHINGS 91-TMD27-PB
TOP GASKET SET 91-TMD27-TGA
BOTTOM GASKET SET 91-TMD27-BGA
FRONT GASKET SET 91-TMD27-FGA

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY
OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE GUIDE 91-TMD27-IVG
EXHAUST GUIDE 91-TMD27-EVG
VALVE SPRING 91-TMD27-VS
EXHAUST VALVE 91-TMD27-EV
INTAKE VALVE 91-TMD27-IV

MISCELLANEOUS

LIFTERS 91-TMD27-LIFT

CONTINENTAL ENGINE OVERHAUL KIT WITH OIL PUMP 91-Y112-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT
(PISTONS, RING SET, FRONT GASKET SET, OIL PUMP, MAIN & ROD BEARINGS)

PISTONS

STD 91-Y112-PIS
.20 91-Y112-PIS.20
.30 91-Y112-PIS.30
.40 91-Y112-PIS.40
.60 91-Y112-PIS.60

RING SET

STD 91-Y112-RS
.20 91-Y112-RS.20
.30 91-Y112-RS.30
.40 91-Y112-RS.40
.60 91-Y112-RS.60

MAIN BEARINGS – FLAT

STD 91-Y112-MBS
.10 91-Y112-MBS.10
.20 91-Y112-MBS.20
.30 91-Y112-MBS.30

ROD BEARINGS – ONE WAY

STD 91-Y112-RBS
.10 91-Y112-RBS.10
.20 91-Y112-RBS.20
.30 91-Y112-RBS.30

MAIN BEARINGS – FLANGED

STD 91-Y112-MBSF
.10 91-Y112-MBSF.10
.20 91-Y112-MBSF.20
.30 91-Y112-MBSF.30

ROD BEARINGS – STAGGERED

STD 91-Y112-RBSS
.10 91-Y112-RBSS.10
.20 91-Y112-RBSS.20
.30 91-Y112-RBSS.30

FRONT GASKET SET

BAKER 91-Y112-FGA.BK
CLARK 91-Y112-FGA.CL
HYSTER 91-Y112-FGA.HY
UNIVERSAL 91-Y112-FGA

OIL PUMP

STEEL GEAR 91-Y112-OP
CAST GEAR 91-Y112-OP.CG

CAM BEARINGS 91-Y112-CBS
FREEZE PLUG KIT 91-Y112-FPK
PIN BUSHINGS 91-Y112-PB
TOP GASKET SET 91-Y112-TGA
BOTTOM GASKET SET 91-Y112-BGA

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY

OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

** SPECIFY OEM BEFORE ORDERING PARTS

CYLINDER HEAD PARTS

INTAKE GUIDE 91-Y112-IVG
EXHAUST GUIDE 91-Y112-EVG
VALVE SPRING 91-Y112-VS
EXHAUST VALVE 91-Y112-EV
INTAKE VALVE 91-Y112-IV

MISCELLANEOUS

LIFTERS 91-Y112-LIFT
CYLINDER LINER 91-Y112-CLS
OIL PUMP KIT 91-Y112-OPK
REMAN CYLINDER HEAD 91-Y112-HEAD-R

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FORD ENGINE OVERHAUL KIT WITH OIL PUMP 08-172-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 08-172-PIS
.20 08-172-PIS.20
.30 08-172-PIS.30
.40 08-172-PIS.40
.60 08-172-PIS.60

RING SET

STD 08-172-RS
.20 08-172-RS.20
.30 08-172-RS.30
.40 08-172-RS.40
.60 08-172-RS.60

MAIN BEARINGS

STD 08-172-MBS
.10 08-172-MBS.10
.20 08-172-MBS.20
.30 08-172-MBS.30
.40 08-172-MBS.40

ROD BEARINGS

STD 08-172-RBS
.10 08-172-RBS.10
.20 08-172-RBS.20
.30 08-172-RBS.30
.40 08-172-RBS.40
.50 08-172-RBS.50

OIL PUMP 08-172-OP
PIN BUSHINGS 08-172-PB

FREEZE PLUG KIT 08-172-FPK
O/HAUL GASKET SET 08-172-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE GUIDE 08-172-IVG
EXHAUST GUIDE 08-172-EVG
VALVE SPRING 08-172-VS
EXHAUST VALVE 08-172-EV
INTAKE VALVE 08-172-IV

MISCELLANEOUS

LIFTERS 08-172-LIFT

FORD ENGINE OVERHAUL KIT WITH OIL PUMP 08-172D-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 08-172D-PIS
.20 08-172D-PIS.20
.30 08-172D-PIS.30
.40 08-172D-PIS.40

RING SET

STD 08-172D-RS
.20 08-172D-RS.20
.30 08-172D-RS.30
.40 08-172D-RS.40
.60 08-172D-RS.60

MAIN BEARINGS

STD 08-172D-MBS
.10 08-172-MBS.10
.20 08-172-MBS.20
.30 08-172-MBS.30
.40 08-172-MBS.40

ROD BEARINGS

STD 08-172D-RBS
.10 08-172-RBS.10
.20 08-172-RBS.20
.30 08-172-RBS.30
.40 08-172-RBS.40
.50 08-172-RBS.50

FREEZE PLUG KIT 08-172D-FPK
PIN BUSHINGS 08-172D-PB
O/HAUL GASKET SET 08-172D-GA
OIL PUMP W/1 HOLE IN COVER PLATE 08-172D-OP
OIL PUMP W/2 HOLES IN COVER PLATE 08-172D-OP2

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE GUIDE 08-172-IVG
EXHAUST GUIDE 08-172-EVG
VALVE SPRING 08-172-VS
EXHAUST VALVE 08-172-EV
INTAKE VALVE 08-172-IV

MISCELLANEOUS

LIFTERS 08-172-LIFT



FORD ENGINE OVERHAUL KIT 08-192-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 08-192-PIS
.20 08-192-PIS.20
.30 08-192-PIS.30

RING SET

STD 08-192-RS
.20 08-192-RS.20
.30 08-192-RS.30

MAIN BEARINGS

STD 08-192-MBS
.10 08-192-MBS.10
.20 08-192-MBS.20
.30 08-192-MBS.30
.40 08-192-MBS.40

ROD BEARINGS

STD 08-192-RBS
.10 08-192-RBS.10
.20 08-192-RBS.20
.30 08-192-RBS.30
.40 08-192-RBS.40

PIN BUSHINGS 08-192-PB
O/HAUL GASKET SET 08-192-GA
FREEZE PLUG KIT 08-192-FPK

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE GUIDE 08-192-IVG
EXHAUST GUIDE 08-192-EVG
EXHAUST VALVE 08-192-EV
INTAKE VALVE 08-192-IV

GMC ENGINE OVERHAUL KIT WITH OIL PUMP 188-153-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 188-153-PIS
.20 188-153-PIS.20
.30 188-153-PIS.30
.40 188-153-PIS.40
.60 188-153-PIS.60

RING SET

STD 188-153-RS
.20 188-153-RS.20
.30 188-153-RS.30
.40 188-153-RS.40
.60 188-153-RS.60

MAIN BEARINGS

STD 188-153-MBS
.10 188-153-MBS.10
.20 188-153-MBS.20
.30 188-153-MBS.30

ROD BEARINGS

STD 188-153-RBS
.20 188-153-RBS.20
.30 188-153-RBS.30
.40 188-153-RBS.40
.50 188-153-RBS.50

OIL PUMP 188-153-OP
CAM BEARINGS 188-153-CBS

O/HAUL GASKET SET 188-153-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

VALVE SPRING 188-153-VS
EXHAUST VALVE 188-153-EV
INTAKE VALVE 188-153-IV

MISCELLANEOUS

LIFTERS 188-153-LIFT

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GMC ENGINE OVERHAUL KIT WITH OIL PUMP 188-181-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 188-181-PIS
.20 188-181-PIS.20
.30 188-181-PIS.30
.40 188-181-PIS.40
.60 188-181-PIS.60

RING SET

STD 188-181-RS
.20 188-181-RS.20
.30 188-181-RS.30
.40 188-181-RS.40
.60 188-181-RS.60

MAIN BEARINGS

STD 188-181-MBS
.10 188-181-MBS.10
.20 188-181-MBS.20
.30 188-181-MBS.30

ROD BEARINGS

STD 188-181-RBS
.10 188-181-RBS.10
.20 188-181-RBS.20
.30 188-181-RBS.30
40 188-181-RBS.40

OIL PUMP 188-181-OP
CAM BEARINGS 188-181-CBS

O/HAUL GASKET SET 188-181-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

VALVE SPRING 188-181-VS
EXHAUST VALVE 188-181-EV
INTAKE VALVE 188-181-IV

MISCELLANEOUS

LIFTERS 188-181-LIFT

ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-4BB1-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-4BB1-LK

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-4BB1-MBS |
| .25mm | 130-4BB1-MBS.25 |
| .50mm | 130-4BB1-MBS.50 |
| .75mm | CALL |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-4BB1-RBS |
| .25mm | 130-4BB1-RBS.25 |
| .50mm | 130-4BB1-RBS.50 |
| .75mm | 130-4BB1-RBS.75 |
| 1.00mm | CALL |

| | |
|--------------------------|-------------|
| CAM BEARINGS | 130-4BB1-CB |
| THRUST WASHERS | 130-4BB1-TW |
| PIN BUSHINGS | 130-4BB1-PB |
| O/HAUL GASKET SET | 130-4BB1-GA |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-4BB1-IV |
| EXHASUT VALVE | 130-4BB1-EV |
| VALVE GUIDE | 130-4BB1-VG |

MISCELLANEOUS

| | |
|--------------|--------------|
| FREEZE PLUGS | 130-4BB1-FPK |
| HEAD SET | 130-4BB1-HS |



**ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP
130-4BC2-OVKL**

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-4BC2-LK

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-4BC2-MBS |
| .25mm | 130-4BC2-MBS.25 |
| .50mm | 130-4BC2-MBS.50 |
| .75mm | 130-4BC2-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-4BC2-RBS |
| .25mm | 130-4BC2-RBS.25 |
| .50mm | 130-4BC2-RBS.50 |
| .75mm | 130-4BC2-RBS.75 |
| 1.00mm | CALL |

CAM BEARINGS

130-4BC2-CB

THRUST WASHERS

130-4BC2-TW

PIN BUSHINGS

130-4BC2-PB

O/HAUL GASKET SET (06/82 - 10/85)

130-4BC2-GAE

O/HAUL GASKET SET (11/85 ON)

130-4BC2-GAL

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-4BC2-IV |
| EXHASUT VALVE | 130-4BC2-EV |
| VALVE GUIDE | 130-4BC2-VG |

MISCELLANEOUS

| | |
|------------------------|--------------|
| FREEZE PLUGS | 130-4BC2-FPK |
| HEAD SET (06/82-10/85) | 130-4BC2-HSE |
| HEAD SET (11/82 ON) | 130-4BC2-HSL |

ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-4BD1-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-4BD1-LK

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-4BD1-MBS |
| .25mm | 130-4BD1-MBS.25 |
| .50mm | 130-4BD1-MBS.50 |
| .75mm | 130-4BD1-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-4BD1-RBS |
| .25mm | 130-4BD1-RBS.25 |
| .50mm | 130-4BD1-RBS.50 |
| .75mm | 130-4BD1-RBS.75 |
| 1.00mm | CALL |

CAM BEARINGS

130-4BD1-CB

THRUST WASHERS

130-4BD1-TW

PIN BUSHINGS

130-4BD1-PB

O/HAUL GASKET SET (1986 - 07/87)

130-4BD1-GAE

O/HAUL GASKET SET (08/87 - 05/90)

130-4BD1-GAM

O/HAUL GASKET SET (06/90-1991)

130-4BD1-GAL

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-4BD1-IV |
| EXHASUT VALVE | 130-4BD1-EV |
| VALVE GUIDE | 130-4BD1-VG |

MISCELLANEOUS

| | |
|--------------|--------------|
| FREEZE PLUGS | 130-4BD1-FPK |
| HEAD SET | 130-4BD1-HS |
| OIL PUMP | CALL |



**ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP
130-4BD1T-OVKL**

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-4BD1T-LK

MAIN BEARINGS

| | |
|--------|------------------|
| STD | 130-4BD1T-MBS |
| .25mm | 130-4BD1T-MBS.25 |
| .50mm | 130-4BD1T-MBS.50 |
| .75mm | 130-4BD1T-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|------------------|
| STD | 130-4BD1T-RBS |
| .25mm | 130-4BD1T-RBS.25 |
| .50mm | 130-4BD1T-RBS.50 |
| .75mm | 130-4BD1T-RBS.75 |
| 1.00mm | CALL |

CAM BEARINGS

130-4BD1T-CB

THRUST WASHERS

130-4BD1T-TW

PIN BUSHINGS

130-4BD1T-PB

O/HAUL GASKET SET (1986 - 07/87)

130-4BD1T-GAE

O/HAUL GASKET SET (08/87 - 05/90)

130-4BD1T-GAM

O/HAUL GASKET SET (06/90-1991)

130-4BD1T-GAL

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|--------------|
| INTAKE VALVE | 130-4BD1T-IV |
| EXHASUT VALVE | 130-4BD1T-EV |
| VALVE GUIDE | 130-4BD1T-VG |

MISCELLANEOUS

| | |
|--------------|---------------|
| FREEZE PLUGS | 130-4BD1T-FPK |
| HEAD SET | 130-4BD1T-HS |
| OIL PUMP | CALL |

ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-4BD2TC-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) (01/91-11/93) 130-4BD2TC-LKE
CYLINDER LINER KIT (PISTONS, RING SET, LINERS) (12/93-12/97) 130-4BD2TC-LKL

MAIN BEARINGS

| | |
|--------|-------------------|
| STD | 130-4BD2TC-MBS |
| .25mm | 130-4BD2TC-MBS.25 |
| .50mm | 130-4BD2TC-MBS.50 |
| .75mm | 130-4BD2TC-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-------------------|
| STD | 130-4BD2TC-RBS |
| .25mm | 130-4BD2TC-RBS.25 |
| .50mm | 130-4BD2TC-RBS.50 |
| .75mm | 130-4BD2TC-RBS.75 |
| 1.00mm | CALL |

CAM BEARINGS

130-4BD2TC-CB

THRUST WASHERS

130-4BD2TC-TW

PIN BUSHINGS

130-4BD2TC-PB

O/HAUL GASKET SET (01/91 - 11/93)

130-4BD2TC-GAE

O/HAUL GASKET SET (12/93 - ON)

130-4BD2TC-GAL

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|---------------|
| INTAKE VALVE | 130-4BD2TC-IV |
| EXHASUT VALVE | 130-4BD2TC-EV |
| VALVE GUIDE | 130-4BD2TC-VG |

MISCELLANEOUS

| | |
|--------------|----------------|
| FREEZE PLUGS | 130-4BD2TC-FPK |
| OIL PUMP | CALL |



ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-4JB1-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-4JB1-LK

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-4JB1-MBS |
| .25mm | 130-4JB1-MBS.25 |
| .50mm | 130-4JB1-MBS.50 |
| .75mm | 130-4JB1-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-4JB1-RBS |
| .25mm | 130-4JB1-RBS.25 |
| .50mm | 130-4JB1-RBS.50 |
| .75mm | 130-4JB1-RBS.75 |
| 1.00mm | CALL |

| | |
|--------------------------|-------------|
| CAM BEARINGS | 130-4JB1-CB |
| THRUST WASHERS | 130-4JB1-TW |
| PIN BUSHINGS | 130-4JB1-PB |
| O/HAUL GASKET SET | 130-4JB1-GA |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-4JB1-IV |
| EXHASUT VALVE | 130-4JB1-EV |
| VALVE GUIDE | 130-4JB1-VG |

MISCELLANEOUS

| | |
|--------------|-------------|
| FREEZE PLUGS | CALL |
| GLOW PLUG | 130-4JB1-GP |

ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-6BB1-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-6BB1-MBS |
| .25mm | 130-6BB1-MBS.25 |
| .50mm | 130-6BB1-MBS.50 |
| .75mm | 130-6BB1-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-6BB1-RBS |
| .25mm | 130-6BB1-RBS.25 |
| .50mm | 130-6BB1-RBS.50 |
| .75mm | 130-6BB1-RBS.75 |
| 1.00mm | CALL |

STANDARD SIZES ONLY

| | |
|-----------------|--------------|
| LINERS | 130-6BB1-LIN |
| PISTONS | 130-6BB1-PIS |
| RING SET | 130-6BB1-RS |

| | |
|--------------------------|-------------|
| CAM BEARINGS | 130-6BB1-CB |
| THRUST WASHERS | 130-6BB1-TW |
| PIN BUSHINGS | 130-6BB1-PB |
| O/HAUL GASKET SET | 130-6BB1-GA |

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-6BB1-IV |
| EXHASUT VALVE | 130-6BB1-EV |
| VALVE GUIDE | 130-6BB1-VG |

MISCELLANEOUS

| | |
|--------------|------|
| FREEZE PLUGS | CALL |
| OIL PUMP | CALL |

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**ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP
130-6BD1-OVKL**

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-6BD1-LK

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-6BD1-MBS |
| .25mm | 130-6BD1-MBS.25 |
| .50mm | 130-6BD1-MBS.50 |
| .75mm | 130-6BD1-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-6BD1-RBS |
| .25mm | 130-6BD1-RBS.25 |
| .50mm | 130-6BD1-RBS.50 |
| .75mm | 130-6BD1-RBS.75 |
| 1.00mm | CALL |

CAM BEARINGS

130-6BD1-CB

THRUST WASHERS

130-6BD1-TW

PIN BUSHINGS

130-6BD1-PB

O/HAUL GASKET SET (1973 - 11/81)

130-6BD1-GA1

O/HAUL GASKET SET (12/81- 12/83)

130-6BD1-GA2

O/HAUL GASKET SET (01/84- 08/86)

130-6BD1-GA3

O/HAUL GASKET SET (09/86- 11/86)

130-6BD1-GA4

O/HAUL GASKET SET (12/86- 12/90)

130-6BD1-GA5

ALL ITEMS CAN BE ORDERED SEPARATELY

OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-6BD1-IV |
| EXHASUT VALVE | 130-6BD1-EV |
| VALVE GUIDE | 130-6BD1-VG |

MISCELLANEOUS

| | |
|--------------|------|
| FREEZE PLUGS | CALL |
| OIL PUMP | CALL |
| HEAD SET | CALL |

ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-6BD1T-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-6BD1T-LK

MAIN BEARINGS

| | |
|--------|------------------|
| STD | 130-6BD1T-MBS |
| .25mm | 130-6BD1T-MBS.25 |
| .50mm | 130-6BD1T-MBS.50 |
| .75mm | 130-6BD1T-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|------------------|
| STD | 130-6BD1T-RBS |
| .25mm | 130-6BD1T-RBS.25 |
| .50mm | 130-6BD1T-RBS.50 |
| .75mm | 130-6BD1T-RBS.75 |
| 1.00mm | CALL |

CAM BEARINGS

130-6BD1T-CB

THRUST WASHERS

130-6BD1T-TW

PIN BUSHINGS

130-6BD1T-PB

O/HAUL GASKET SET (1973 - 11/81)

130-6BD1T-GA1

O/HAUL GASKET SET (12/81- 12/83)

130-6BD1T-GA2

O/HAUL GASKET SET (01/84- 08/86)

130-6BD1T-GA3

O/HAUL GASKET SET (09/86- 11/86)

130-6BD1T-GA4

O/HAUL GASKET SET (12/86- 12/90)

130-6BD1T-GA5

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|--------------|
| INTAKE VALVE | 130-6BD1T-IV |
| EXHASUT VALVE | 130-6BD1T-EV |
| VALVE GUIDE | 130-6BD1T-VG |

MISCELLANEOUS

| | |
|--------------|------|
| FREEZE PLUGS | CALL |
| OIL PUMP | CALL |
| HEAD SET | CALL |



ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-6BG1-OVKL

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTONS, RING SET, LINERS) 130-6BG1-LK

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 130-6BG1-MBS |
| .25mm | 130-6BG1-MBS.25 |
| .50mm | 130-6BG1-MBS.50 |
| .75mm | 130-6BG1-MBS.75 |
| 1.00mm | CALL |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 130-6BG1-RBS |
| .25mm | 130-6BG1-RBS.25 |
| .50mm | 130-6BG1-RBS.50 |
| .75mm | 130-6BG1-RBS.75 |
| 1.00mm | CALL |

| | |
|--------------------------|-------------|
| CAM BEARINGS | 130-6BG1-CB |
| THRUST WASHERS | 130-6BG1-TW |
| PIN BUSHINGS | 130-6BG1-PB |
| O/HAUL GASKET SET | 130-6BG1-GA |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 130-6BG1-IV |
| EXHAUST VALVE | 130-6BG1-EV |
| VALVE GUIDE | 130-6BG1-VG |

MISCELLANEOUS

| | |
|--------------|------|
| FREEZE PLUGS | CALL |
|--------------|------|

ISUZU ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 130-C240-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

| | | | |
|-----------------------|------------------|--------------------------|------------------|
| LINERS | 130-C240-LIN | PIN BUSHINGS | 130-C240-PB |
| PISTONS | 130-C240-PIS | OIL PUMP | 130-C240-OP |
| RING SET | 130-C240-RS | O/HAUL GASKET SET | 130-C240-GA |
| CAM BEARINGS | 130-C240-CBS | FREEZE PLUGS | 130-C240-FPK |
| THRUST WASHERS | 130-C240-TWS | | |
| MAIN BEARINGS | | ROD BEARINGS | |
| STD | 130-C240-MBS | STD | 130-C240-RBS |
| .25mm | 130-C240-MBS.25 | .25mm | 130-C240-RBS.25 |
| .50mm | 130-C240-MBS.50 | .50mm | 130-C240-RBS.50 |
| .75mm | 130-C240-MBS.75 | .75mm | 130-C240-RBS.75 |
| 1.00mm | 130-C240-MBS1.00 | 1.00mm | 130-C240-RBS1.00 |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

| CYLINDER HEAD PARTS | | MISCELLANEOUS | |
|---------------------|-------------|---------------|---------------|
| INTAKE VALVE | 130-C240-IV | HEAD SET | 130-C240-HS |
| EXHAUST VALVE | 130-C240-EV | CAMSHAFT | 130-C240-CAM |
| VALVE GUIDE | 130-C240-VG | LIFTERS | 130-C240-LIFT |
| LINER KIT | 130-C240-LK | | |

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MAZDA ENGINE OVERHAUL KIT 320-D5-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 320-D5-PIS |
| .50mm | 320-D5-PIS.50 |
| .75mm | 320-D5-PIS.75 |
| 1.00mm | 320-D5-PIS1.00 |

RING SET

| | |
|--------|---------------|
| STD | 320-D5-RS |
| .50mm | 320-D5-RS.50 |
| .75mm | 320-D5-RS.75 |
| 1.00mm | 320-D5-RS1.00 |

MAIN BEARINGS

| | |
|--------|----------------|
| STD | 320-D5-MBS |
| .25mm | 320-D5-MBS.25 |
| .50mm | 320-D5-MBS.50 |
| .75mm | 320-D5-MBS.75 |
| 1.00mm | 320-D5-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 320-D5-RBS |
| .25mm | 320-D5-RBS.25 |
| .50mm | 320-D5-RBS.50 |
| .75mm | 320-D5-RBS.75 |
| 1.00mm | 320-D5-RBS1.00 |

| | |
|-----------------------|-------------|
| TIMING CHAIN | 320-D5-TC** |
| FREEZE PLUGS | 320-D5-FPK |
| THRUST WASHERS | 320-D5-TWS |

| | |
|-----------------------------|-------------|
| O/HAUL GASKET SET | 320-D5-GA |
| OIL PUMP DRIVE CHAIN | 320-D5-OPDC |
| OIL PUMP REPAIR KIT | 320-D5-OPK |

**** SPECIFY SINGLE OR DOUBLE ROW TIMING CHAIN**

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-----------|
| INTAKE VALVE | 320-D5-IV |
| EXHAUST VALVE | 320-D5-EV |
| VALVE GUIDE | 320-D5-VG |
| VALVE SPRING | 320-D5-VS |
| STEM SEALS | 320-D5-SS |

MISCELLANEOUS

| | |
|--------------------|-------------|
| CRANK SPROCKET | 320-D5-CRSP |
| CAM SPROCKET | 320-D5-CASP |
| TENSIONER | 320-D5-TEN |
| CRANK O/P SPROCKET | 320-D5-COPS |
| PUMP O/P SPROCKET | 320-D5-PSP |
| GUIDE RAIL (LEFT) | 320-D5-GRL |
| GUIDE RAIL (RIGHT) | 320-D5-GRR |
| CAM SHAFT | 320-D5-CAM |

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MAZDA ENGINE OVERHAUL KIT WITH OIL PUMP 320-F2-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 320-F2-PIS |
| .50mm | 320-F2-PIS.50 |
| .75mm | 320-F2-PIS.75 |
| 1.00mm | 320-F2-PIS1.00 |

RING SET

| | |
|--------|---------------|
| STD | 320-F2-RS |
| .50mm | 320-F2-RS.50 |
| .75mm | 320-F2-RS.75 |
| 1.00mm | 320-F2-RS1.00 |

MAIN BEARINGS

| | |
|--------|----------------|
| STD | 320-F2-MBS |
| .25mm | 320-F2-MBS.25 |
| .50mm | 320-F2-MBS.50 |
| .75mm | 320-F2-MBS.75 |
| 1.00mm | 320-F2-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 320-F2-RBS |
| .25mm | 320-F2-RBS.25 |
| .50mm | 320-F2-RBS.50 |
| .75mm | 320-F2-RBS.75 |
| 1.00mm | 320-F2-RBS1.00 |

| | | |
|--------------------------|--------------|------------------------------|
| TIMING BELT | 320-F2-TB | |
| TIMING CHAIN | 320-F2-TC | |
| O/HAUL GASKET SET | 320-F2-GA | (TIMING BELT APPLICATION) |
| O/HAUL GASKET SET | 320-F2-GA-TC | (TIMING CHAIN APPLICATION) |
| OIL PUMP | 320-F2-OP | (FITS BELT APPLICATION ONLY) |
| FREEZE PLUGS | 320-F2-FPK | |

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|--------------------|-----------|
| INTAKE VALVE | 320-F2-IV |
| EXHAUST VALVE | 320-F2-EV |
| VALVE GUIDE | 320-F2-VG |
| INNER VALVE SPRING | 320-F2-IS |
| OUTER VALVE SPRING | 320-F2-OS |
| STEM SEALS | 320-F2-SS |

MISCELLANEOUS

| | |
|-------------|------------|
| HEAD SET | 320-F2-HS |
| TENSIONER | 320-F2-TEN |
| IDLER | 320-F2-ID |
| CAM SHAFT | 320-F2-CAM |
| WATER PUMP | CALL |
| SLEEVE | CALL |
| CONN ROD | CALL |
| ROCKER ASSY | CALL |

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MAZDA ENGINE OVERHAUL KIT WITH OIL PUMP 320-FE-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 320-FE-PIS
50mm 320-FE-PIS.50
.75mm 320-FE-PIS.75
1.00mm 320-FE-PIS1.00

MAIN BEARINGS

STD 320-FE-MBS
.25mm 320-FE-MBS.25
.50mm 320-FE-MBS.50
.75mm 320-FE-MBS.75
1.00mm 320-FE-MBS1.00

RING SET

STD 320-FE-RS
.50mm 320-FE-RS.50
.75mm 320-FE-RS.75
1.00mm 320-FE-RS1.00

ROD BEARINGS

STD 320-FE-RBS
.25mm 320-FE-RBS.25
.50mm 320-FE-RBS.50
.75mm 320-FE-RBS.75
1.00mm 320-FE-RBS1.00

OIL PUMP 320-FE-OP
TIMING BELT 320-FE-TB
O/HAUL GASKET SET 320-FE-GA
FREEZE PLUGS 320-FE-FPK

ALL ITEMS CAN BE ORDERED SEPARATELY
OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 320-FE-IV
EXHAUST VALVE 320-FE-EV
VALVE GUIDE 320-FE-VG
INNER VALVE SPRING 320-FE-IVS
OUTER VALVE SPRING 320-FE-OS
STEM SEALS 320-FE-SS

MISCELLANEOUS

HEAD SET 320-FE-HS
TENSIONER 320-FE-TEN
CAMSHAFT 320-FE-CAM
WATER PUMP 320-FE-WP
SLEEVE 320-FE-SL
CONN ROD CALL
ROCKER ASSY CALL

MAZDA ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 320-UA-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

LINERS 320-UA-LIN
PISTONS 320-UA-PIS
RING SET 320-UA-RS
RING SET (OE STYLE) 320-UA-RSOE
CAM BEARINGS 320-UA-CBS

PIN BUSHINGS 320-UA-PB
O/HAUL GASKET SET 320-UA-GA
OIL PUMP 320-UA-OP

MAIN BEARINGS
STD 320-UA-MBS
.25mm 320-UA-MBS.25
.50mm 320-UA-MBS.50
.75mm 320-UA-MBS.75
1.00mm 320-UA-MBS1.00

ROD BEARINGS
STD 320-UA-RBS
.25mm 320-UA-RBS.25
.50mm 320-UA-RBS.50
.75mm 320-UA-RBS.75
1.00mm 320-UA-BS1.00

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 320-UA-IV
EXHAUST VALVE 320-UA-EV
VALVE GUIDE 320-UA-VG
VALVE SPRINGS 320-UA-VS
STEM SEALS 320-UA-SS

MISCELLANEOUS

PTO CHAIN 320-UA-PTOC
CAM PLUG 320-UA-CP
LIFTERS 320-UA-LIFT
LINER KIT 320-UA-LK
CAMSHAFT 320-UA-CAM
TAPPETS 320-UA-TAP
PUSH ROD TUBE 320-UA-PUR



MAZDA ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 320-VA-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

LINERS 320-VA-LIN
PISTONS 320-VA-PIS
RING SET 320-VA-RS

MAIN BEARINGS
STD 320-VA-MBS
.25mm 320-VA-MBS.25
.50mm 320-VA-MBS.50
.75mm 320-VA-MBS.75
1.00mm 320-VA-MBS1.00

ROD BEARINGS
STD 320-VA-RBS
.25mm 320-VA-RBS.25
.50mm 320-VA-RBS.50
.75mm 320-VA-RBS.75
1.00mm 320-VA-RBS1.00

OIL PUMP 320-VA-OP
PIN BUSHINGS 320-VA-PB
WITHOUT PTO O/HAUL GASKET SET 320-VA-GA
FRONT COVER HAS PTO O/HAUL GASKET SET 320-VA-GAC

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 320-VA-IV
EXHAUST VALVE 320-VA-EV
VALVE GUIDE 320-VA-VG
VALVE SPRINGS 320-VA-VS
STEM SEALS 320-VA-SS

MISCELLANEOUS

CAM PLUG 320-VA-CP
LIFTERS 320-VA-LIFT
LINER KIT 320-VA-LK
PTO CHAIN 320-VA-PTOC
CAMSHAFT 320-VA-CAM
CAM BEARING SET 320-VA-CBS
(IF APPLICABLE)
CRANK GEAR 320-VA-CRG
CAM GEAR (FIBER) 320-VA-CAG
CAM GEAR (STEEL) 320-VA-CAGS
HEAD GASKET 320-VA-HGA
TAPPETS 320-VA-TAP
PUSH ROD TUBE 320-VA-PUR

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MITSUBISHI ENGINE OVERHAUL KIT WITH OIL PUMP KIT 4-4G32-OVKOPK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 4-4G32-PIS |
| .50mm | 4-4G32-PIS.50 |
| .75mm | 4-4G32-PIS.75 |
| 1.00mm | 4-4G32-PIS1.00 |

RING SET

| | |
|--------|---------------|
| STD | 4-4G32-RS |
| .50mm | 4-4G32-RS.50 |
| .50mm | 4-4G32-RS.75 |
| 1.00mm | 4-4G32-RS1.00 |

MAIN BEARINGS

| | |
|--------|----------------|
| STD | 4-4G32-MBS |
| .25mm | 4-4G32-MBS.25 |
| .50mm | 4-4G32-MBS.50 |
| .75mm | 4-4G32-MBS.75 |
| 1.00mm | 4-4G32-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 4-4G32-RBS |
| .25mm | 4-4G32-RBS.25 |
| .50mm | 4-4G32-RBS.50 |
| .75mm | 4-4G32-RBS.75 |
| 1.00mm | 4-4G32-RBS1.00 |

| | |
|---------------------|------------|
| TIMING BELT | 4-4G32-TB |
| FREEZE PLUGS | 4-4G32-FPK |

| | |
|--------------------------|------------|
| O/HAUL GASKET SET | 4-4G32-GA |
| OIL PUMP KIT | 4-4G32-OPK |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|-----------------------------|------------|
| (ROUND GROOVE VALVE) | |
| INTAKE VALVE | 4-4G32-IV |
| EXHAUST VALVE | 4-4G32-EV |
| VALVE SPRING | 4-4G32-VS |
| INTAKE GUIDE | 4-4G32-IVG |
| EXHAUST GUIDE | 4-4G32-EVG |
| STEM SEALS | 4-4G32-SS |
| KEEPER | 4-4G32-K |

MISCELLANEOUS

| | |
|-----------------|------------|
| WATER PUMP | 4-4G32-WP |
| CAM GEAR | 4-4G32-CAG |
| TENSIONER | 4-4G32-TEN |
| SLEEVE | 4-4G32-SL |
| CAMSHAFT | 4-4G32-CAM |
| CRANK GEAR | 4-4G32-CRG |
| PUMP DRIVE GEAR | 4-4G32-PDG |



MITSUBISHI ENGINE OVERHAUL KIT WITH OIL PUMP KIT 4-4G33-OVKOPK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 4-4G33-PIS
.50mm 4-4G33-PIS.50
1.00mm 4-4G33-PIS1.00

RING SET

STD 4-4G33-RS
.50mm 4-4G33-RS.50
1.00mm 4-4G33-RS1.00

MAIN BEARINGS

STD 4-4G33-MBS
.25mm 4-4G33-MBS.25
.50mm 4-4G33-MBS.50
.75mm 4-4G33-MBS.75
1.00mm 4-4G33-MBS1.00

ROD BEARINGS

STD 4-4G33-RBS
.25mm 4-4G33-RBS.25
.50mm 4-4G33-RBS.50
.75mm 4-4G33-RBS.75
1.00mm 4-4G33-RBS1.00

FREEZE PLUGS 4-4G33-FPK
OIL PUMP KIT 4-4G33-OPK

O/HAUL GASKET SET 4-4G33-GA
TIMING BELT (120 TTH) 4-4G33-TB120
TIMING BELT (122 TTH) 4-4G33-TB122
SPECIFY IF SQUARE TOOTH BELT

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

(ROUND GROOVE VALVE)

INTAKE VALVE 4-4G33-IV
EXHAUST VALVE 4-4G33-EV
KEEPER 4-4G33-K

(SQUARE GROOVE VALVE)

INTAKE VALVE 4-4G33-IV.SQ
EXHAUST VALVE 4-4G33-EV.SQ
KEEPER 4-4G33-K.SQ

VALVE SPRING 4-4G33-VS
INTAKE GUIDE 4-4G33-IVG
EXHAUST GUIDE 4-4G33-EVG
STEM SEALS 4-4G33-SS

MISCELLANEOUS

WATER PUMP 4-4G33-WP
CAM GEAR - CAST 4-4G33-CAG
CAM GEAR - STEEL 4-4G33-CAGS
TENSIONER - ROUND TOOTH BELT 4-4G33-TEN
TENSIONER - SQUARE TOOTH BELT 4-4G33-TEN.SQ
SLEEVE 4-4G33-SL
CAMSHAFT 4-4G33-CAM
CRANK GEAR 4-4G33-CRG
PUMP DRIVE GEAR 4-4G33-PDG

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MITSUBISHI ENGINE OVERHAUL KIT WITH OIL PUMP 4-4G52-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW:

SELECT COMPONENT SIZES (PISTONS, RING SET, MAIN & ROD BEARINGS) REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 4-4G52-PIS |
| .50mm | 4-4G52-PIS.50 |
| .75mm | 4-4G52-PIS.75 |
| 1.00mm | 4-4G52-PIS1.00 |

RING SET

| | |
|--------|---------------|
| STD | 4-4G52-RS |
| .50mm | 4-4G52-RS.50 |
| .75mm | 4-4G52-RS.75 |
| 1.00mm | 4-4G52-RS1.00 |

MAIN BEARINGS (EARLY)

CRANKSHAFT JOURNAL DIAMETER IS 66mm

| | |
|--------|----------------|
| STD | 4-4G52-MBS |
| .25mm | 4-4G52-MBS.25 |
| .50mm | 4-4G52-MBS.50 |
| .75mm | 4-4G52-MBS.75 |
| 1.00mm | 4-4G52-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 4-4G52-RBS |
| .25mm | 4-4G52-RBS.25 |
| .50mm | 4-4G52-RBS.50 |
| .75mm | 4-4G52-RBS.75 |
| 1.00mm | 4-4G52-RBS1.00 |

MAIN BEARINGS (LATE)

CRANKSHAFT JOURNAL DIAMETER IS 60mm

| | |
|--------|-----------------|
| STD | 4-4G52-MBSL |
| .25mm | 4-4G52-MBSL.25 |
| .50mm | 4-4G52-MBSL.50 |
| .75mm | 4-4G52-MBSL.75 |
| 1.00mm | 4-4G52-MBSL1.00 |

FREEZE PLUGS 4-4G52-FPK

TIMING CHAIN 4-4G52-TC

OIL PUMP 4-4G52-OP

OIL PUMP DRIVE CHAIN 4-4G52-OPDC

O/HAUL GASKET SET 4-4G52-GA

ALL ITEMS LISTED CAN BE ORDERED SEPARATELY

OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|-----------------------|--------------|
| (ROUND GROOVE VALVE) | |
| INTAKE VALVE | 4-4G52-IV |
| EXHAUST VALVE | 4-4G52-EV |
| KEEPER | 4-4G52-K |
| (SQUARE GROOVE VALVE) | |
| INTAKE VALVE | 4-4G52-IV.SQ |
| EXHAUST VALVE | 4-4G52-EV.SQ |
| KEEPER | 4-4G52-K.SQ |
| VALVE SPRING | 4-4G52-VS |
| INTAKE GUIDE | 4-4G52-IVG |
| EXHAUST GUIDE | 4-4G52-EVG |
| STEM SEALS | 4-4G52-SS |
| ROCKER ARM | 4-4G52-RA |

MISC

| | |
|---------------------|------------|
| HEAD SET | 4-4G52-HS |
| SLEEVE | 4-4G52-SL |
| CAMSHAFT | 4-4G52-CAM |
| WATER PUMP | 4-4G52-WP |
| FRONT CAM HALF MOON | 4-4G52-CSF |
| REAR CAM HALF MOON | 4-4G52-CSR |
| HEAD GASKET | 4-4G52-HGA |
| CONNECTING ROD | 4-4G52-CCR |

TIMING COMPONENTS

| | |
|----------------------|-------------|
| CRANK O/P SPROCKET | 4-4G52-COPS |
| PUMP O/P SPROCKET | 4-4G52-POPS |
| CRANK SPROCKET | 4-4G52-CRSP |
| CAM SPROCKET | 4-4G52-CASP |
| TENSIONER | 4-4G52-TEN |
| GUIDE RAIL (TENSION) | 4-4G52-GRT |
| GUIDE RAIL (SLACK) | 4-4G52-GRS |

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MITSUBISHI ENGINE OVERHAUL KIT WITH OIL PUMP 4-4G54-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 4-4G54-PIS |
| .50mm | 4-4G54-PIS.50 |
| .75mm | 4-4G54-PIS.75 |
| 1.00mm | 4-4G54-PIS1.00 |
| 1.50mm | 4-4G54-PIS1.50 |

RING SET

| | |
|--------|---------------|
| STD | 4-4G54-RS |
| .50mm | 4-4G54-RS.50 |
| .75mm | 4-4G54-RS.75 |
| 1.00mm | 4-4G54-RS1.00 |
| 1.50mm | 4-4G54-RS1.50 |

MAIN BEARINGS

| | |
|--------|----------------|
| STD | 4-4G54-MBS |
| .25mm | 4-4G54-MBS.25 |
| .50mm | 4-4G54-MBS.50 |
| .75mm | 4-4G54-MBS.75 |
| 1.00mm | 4-4G54-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 4-4G54-RBS |
| .25mm | 4-4G54-RBS.25 |
| .50mm | 4-4G54-RBS.50 |
| .75mm | 4-4G54-RBS.75 |
| 1.00mm | 4-4G54-RBS1.00 |

| | |
|---------------------|------------|
| OIL PUMP | 4-4G54-OP |
| FREEZE PLUGS | 4-4G54-FPK |
| TIMING CHAIN | 4-4G54-TC |

| | |
|-----------------------------|-------------|
| OIL PUMP DRIVE CHAIN | 4-4G54-OPDC |
| O/HAUL GASKET SET | 4-4G54-GA |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|-----------------------|--------------|
| (ROUND GROOVE VALVE) | |
| INTAKE VALVE | 4-4G54-IV |
| EXHAUST VALVE | 4-4G54-EV |
| KEEPER | 4-4G54-K |
| (SQUARE GROOVE VALVE) | |
| INTAKE VALVE | 4-4G54-IV.SQ |
| EXHAUST VALVE | 4-4G54-EV.SQ |
| KEEPER | 4-4G54-K.SQ |
| VALVE SPRING | 4-4G54-VS |
| INTAKE GUIDE | 4-4G54-IVG |
| EXHAUST GUIDE | 4-4G54-EVG |
| STEM SEALS | 4-4G54-SS |
| ROCKER ARM | 4-4G54-RA |

MISC

| | |
|---------------------|------------|
| HEAD SET | 4-4G54-HS |
| SLEEVE | 4-4G54-SL |
| CAMSHAFT | 4-4G54-CAM |
| WATER PUMP | 4-4G54-WP |
| FRONT CAM HALF MOON | 4-4G54-CSF |
| HEAD GASKET | 4-4G54-HGA |
| CONNECTING ROD | 4-4G54-CCR |

TIMING COMPONENTS

| | |
|----------------------|-------------|
| CRANK O/P SPROCKET | 4-4G54-COPS |
| PUMP O/P SPROCKET | 4-4G54-POPS |
| CRANK SPROCKET | 4-4G54-CRSP |
| CAM GEAR | 4-4G54-CAG |
| TENSIONER | 4-4G54-TEN |
| GUIDE RAIL (TENSION) | 4-4G54-GRT |
| GUIDE RAIL (SLACK) | 4-4G54-GRS |
| CAM SPROCKET | 4-4G54-CASP |
| CAM PLUG | 4-4G54-CP |
| CRANK GEAR | 4-4G54-CRG |

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MITSUBISHI ENGINE OVERHAUL KIT WITH OIL PUMP 4-4G54B-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|-----------------|
| STD | 4-4G54B-PIS |
| .50mm | 4-4G54B-PIS.50 |
| .75mm | 4-4G54B-PIS.75 |
| 1.00mm | 4-4G54B-PIS1.00 |

RING SET

| | |
|--------|----------------|
| STD | 4-4G54B-RS |
| .50mm | 4-4G54B-RS.50 |
| .75mm | 4-4G54B-RS.75 |
| 1.00mm | 4-4G54B-RS1.00 |

MAIN BEARINGS

| | |
|--------|-----------------|
| STD | 4-4G54B-MBS |
| .25mm | 4-4G54B-MBS.25 |
| .50mm | 4-4G54B-MBS.50 |
| .75mm | 4-4G54B-MBS.75 |
| 1.00mm | 4-4G54B-MBS1.00 |

ROD BEARINGS

| | |
|--------|-----------------|
| STD | 4-4G54B-RBS |
| .25mm | 4-4G54B-RBS.25 |
| .50mm | 4-4G54B-RBS.50 |
| .75mm | 4-4G54B-RBS.75 |
| 1.00mm | 4-4G54B-RBS1.00 |

| | |
|-------------------------|-------------|
| BAL. SHAFT CHAIN | 4-4G54B-BSC |
| FREEZE PLUGS | 4-4G54B-FPK |
| TIMING CHAIN | 4-4G54B-TC |

| | |
|----------------------------|-------------|
| BAL. SHAFT BEARINGS | 4-4G54B-BSR |
| O/HAUL GASKET SET | 4-4G54B-GA |
| OIL PUMP | 4-4G54B-OP |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

(ROUND GROOVE VALVE)

| | |
|---------------|------------|
| INTAKE VALVE | 4-4G54B-IV |
| EXHAUST VALVE | 4-4G54B-EV |
| KEEPER | 4-4G54B-K |

(SQUARE GROOVE VALVE)

| | |
|---------------|---------------|
| INTAKE VALVE | 4-4G54B-IV.SQ |
| EXHAUST VALVE | 4-4G54B-EV.SQ |
| KEEPER | 4-4G54B-K.SQ |

| | |
|---------------|-------------|
| VALVE SPRING | 4-4G54B-VS |
| INTAKE GUIDE | 4-4G54B-IVG |
| EXHAUST GUIDE | 4-4G54B-EVG |
| STEM SEALS | 4-4G54B-SS |
| ROCKER ARM | 4-4G54B-RA |

MISCELLANEOUS

| | | | |
|----------------------|--------------|-------------|-------------|
| CRANK SPROCKET | 4-4G54B-CRSP | SLEEVE | 4-4G54B-SL |
| CAM SPROCKET | 4-4G54B-CASP | CAMSHAFT | 4-4G54B-CAM |
| TENSIONER | 4-4G54B-TEN | WATER PUMP | 4-4G54B-WP |
| GUIDE RAIL (TENSION) | 4-4G54B-GRT | CAM PLUG | 4-4G54B-CP |
| GUIDE RAIL (SLACK) | 4-4G54B-GRS | HEAD GASKET | 4-4G54B-HGA |
| HEAD SET | 4-4G54B-HS | CONN RODS | 4-4G54B-CCR |

(BALANCE SHAFT COMPONENTS)

| | |
|----------------------|----------------------|
| CRANK BAL. SPROCKET | 4-4G54B-CRBS |
| BAL. SHAFT SPROCKET | 4-4G54B-BSSP (REQ.2) |
| GUIDE RAIL (LOWER L) | 4-4G54B-GRLL |
| GUIDE RAIL (LOWER R) | 4-4G54B-GRLR |
| GUIDE RAIL (UPPER) | 4-4G54B-GRU |
| BAL. SHAFT | 4-4G54B-BS |
| BAL. SHAFT (O/P) | 4-4G54B-BSOP |

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MITSUBISHI ENGINE OVERHAUL KIT 4-4G63-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 4-4G63-PIS |
| .50mm | 4-4G63-PIS.50 |
| .75mm | 4-4G63-PIS.75 |
| 1.00mm | 4-4G63-PIS1.00 |

RING SET

| | |
|--------|---------------|
| STD | 4-4G63-RS |
| .50mm | 4-4G63-RS.50 |
| .75mm | 4-4G63-RS.75 |
| 1.00mm | 4-4G63-RS1.00 |

MAIN BEARINGS

| | |
|-------|---------------|
| STD | 4-4G63-MBS |
| .25mm | 4-4G63-MBS.25 |
| .50mm | 4-4G63-MBS.50 |
| .75mm | 4-4G63-MBS.75 |

ROD BEARINGS

| | |
|-------|---------------|
| STD | 4-4G63-RBS |
| .25mm | 4-4G63-RBS.25 |
| .50mm | 4-4G63-RBS.50 |
| .75mm | 4-4G63-RBS.75 |

* SPECIFY FLANGED MAINS OR EXTERNAL THRUST WASHERS

| | |
|---------------------|------------|
| FREEZE PLUGS | 4-4G63-FPK |
| TIMING BELT | 4-4G63-TB |
| OIL PUMP | 4-4G63-OP |

| | |
|--------------------------|-----------|
| O/HAUL GASKET SET | 4-4G63-GA |
|--------------------------|-----------|

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|------------|
| INTAKE VALVE | 4-4G63-IV |
| EXHAUST VALVE | 4-4G63-EV |
| VALVE SPRING | 4-4G63-VS |
| INTAKE GUIDE | 4-4G63-IVG |
| EXHAUST GUIDE | 4-4G63-EVG |
| STEM SEALS | 4-4G63-SS |
| KEEPER | 4-4G63-K |

MISCELLANEOUS

| | |
|-----------------|------------|
| TENSIONER | 4-4G63-TEN |
| VALVE GRIND SET | 4-4G63-TGA |
| LIFTER/LASH ADJ | 4-4G63-LA |
| CAMSHAFT | 4-4G63-CAM |
| VALVE GRIND SET | 4-4G63-VGS |
| WATER PUMP | 4-4G63-WP |
| SLEEVE | 4-4G63-SL |

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MITSUBISHI ENGINE OVERHAUL KIT 4-4G63B-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 4-4G63B-PIS
.50mm 4-4G63B-PIS.50
.75mm 4-4G63B-PIS.75
1.00mm 4-4G63B-PIS1.00

RING SET

STD 4-4G63B-RS
.50mm 4-4G63B-RS.50
.75mm 4-4G63B-RS.75
1.00mm 4-4G63B-RS1.00

MAIN BEARINGS

STD 4-4G63B-MBS
.25mm 4-4G63B-MBS.25
.50mm 4-4G63B-MBS.50
.75mm 4-4G63B-MBS.75

ROD BEARINGS

STD 4-4G63B-RBS
.25mm 4-4G63B-RBS.25
.50mm 4-4G63B-RBS.50
.75mm 4-4G63B-RBS.75

** SPECIFY FLANGED MAINS OR EXTERNAL THRUST WASHERS

OIL PUMP 4-4G63B-OP
FREEZE PLUGS 4-4G63B-FPK
TIMING BELT 4-4G63B-TB

BAL. SHAFT BEARINGS 4-4G63B-BSR
O/HAUL GASKET SET 4-4G63B-GA
BAL SHAFT BELT 55 TEETH 4-4G63B-BSBL
BAL SHAFT BELT 65 SMALL TEETH 4-4G63B-BSB

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 4-4G63B-IV
EXHAUST VALVE 4-4G63B-EV
VALVE SPRING 4-4G63B-VS
INTAKE GUIDE 4-4G63B-IVG
EXHAUST GUIDE 4-4G63B-EVG
STEM SEALS 4-4G63B-SS
KEEPER 4-4G63B-K

MISCELLANEOUS

TENSIONER 4-4G63B-TEN
BALANCE TENSIONER 4-4G63B-BT
VALVE GRIND SET 4-4G63B-TGA
LIFTER/LASHADJ 4-4G63B-LA
CAMSHAFT 4-4G63B-CAM
WATER PUMP 4-4G63B-WP
SLEEVE 4-4G63B-SL
BALANCE TENSIONER - LARGE 4-4G63B-BTL

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MITSUBISHI ENGINE OVERHAUL KIT 4-4G64-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 4-4G64-PIS
.25mm 4-4G64-PIS.25
.50mm 4-4G64-PIS.50
.75mm 4-4G64-PIS.75
1.00mm 4-4G64-PIS1.00

RING SET

STD 4-4G64-RS
.25mm 4-4G64-RS.25
.50mm 4-4G64-RS.50
.75mm 4-4G64-RS.75
1.00mm 4-4G64-RS1.00

MAIN BEARINGS

STD 4-4G64-MBS
.25mm 4-4G64-MBS.25
.50mm 4-4G64-MBS.50
.75mm 4-4G64-MBS.75

ROD BEARINGS

STD 4-4G64-RBS
.25mm 4-4G64-RBS.25
.50mm 4-4G64-RBS.50
.75mm 4-4G64-RBS.75

FREEZE PLUGS 4-4G64-FPK

TIMING BELT 4-4G64-TB

TIMING BELT 4-4G64-TBL

OIL PUMP 4-4G64-OP

O/HAUL GASKET SET 4-4G64-GA

(ENG. SERIAL # UP TO 9301-1)

(ENG. SERIAL # 9301-1)

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 4-4G64-IV
EXHAUST VALVE 4-4G64-EV
VALVE SPRING 4-4G64-VS
INTAKE GUIDE 4-4G64-IVG
EXHAUST GUIDE 4-4G64-EVG
STEM SEALS 4-4G64-SS
KEEPER 4-4G64-K

MISCELLANEOUS

TENSIONER 4-4G64-TEN
VALVE GRIND SET 4-4G64-TGA
LIFTER/LASH ADJ 4-4G64-LA
CAMSHAFT 4-4G64-CAM
SLEEVE 4-4G64-SL
WATERPUMP 4-4G64-WP

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MITSUBISHI ENGINE OVERHAUL KIT 4-4G64B-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|-----------------|
| STD | 4-4G64B-PIS |
| .25mm | 4-4G64B-PIS.25 |
| .50mm | 4-4G64B-PIS.50 |
| .75mm | 4-4G64B-PIS.75 |
| 1.00mm | 4-4G64B-PIS1.00 |

RING SET

| | |
|--------|----------------|
| STD | 4-4G64B-RS |
| .25mm | 4-4G64B-RS.25 |
| .50mm | 4-4G64B-RS.50 |
| .75mm | 4-4G64B-RS.75 |
| 1.00mm | 4-4G64B-RS1.00 |

MAIN BEARINGS

| | |
|-------|----------------|
| STD | 4-4G64B-MBS |
| .25mm | 4-4G64B-MBS.25 |
| .50mm | 4-4G64B-MBS.50 |
| .75mm | 4-4G64B-MBS.75 |

ROD BEARINGS

| | |
|-------|----------------|
| STD | 4-4G64B-RBS |
| .25mm | 4-4G64B-RBS.25 |
| .50mm | 4-4G64B-RBS.50 |
| .75mm | 4-4G64B-RBS.75 |

| | |
|------------------------|-------------|
| BAL. SHAFT BELT | 4-4G64B-BSB |
| FREEZE PLUGS | 4-4G64B-FPK |
| TIMING BELT | 4-4G64B-TB |
| TIMING BELT | 4-4G64B-TBL |
| OIL PUMP | 4-4G64B-OP |

| | |
|----------------------------|------------------------------|
| BAL. SHAFT BEARINGS | 4-4G64B-BSR |
| O/HAUL GASKET SET | 4-4G64B-GA |
| | (ENG. SERIAL # UP TO 9301-1) |
| | (ENG. SERIAL # 9301-1) |

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-------------|
| INTAKE VALVE | 4-4G64B-IV |
| EXHAUST VALVE | 4-4G64B-EV |
| VALVE SPRING | 4-4G64B-VS |
| INTAKE GUIDE | 4-4G64B-IVG |
| EXHAUST GUIDE | 4-4G64B-EVG |
| STEM SEALS | 4-4G64B-SS |
| KEEPER | 4-4G64B-K |

MISCELLANEOUS

| | |
|-------------------|-------------|
| TENSIONER | 4-4G64B-TEN |
| BALANCE TENSIONER | 4-4G64B-BT |
| VALVE GRIND SET | 4-4G64B-TGA |
| LIFTER/LASHADJ | 4-4G64B-LA |
| CAMSHAFT | 4-4G64B-CAM |
| SLEEVE | 4-4G64B-SL |
| WATER PUMP | 4-4G64B-WP |



MITSUBISHI ENGINE OVERHAUL KIT 4-6G72-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 4-6G72-PIS |
| .50mm | 4-6G72-PIS.50 |
| .75mm | 4-6G72-PIS.75 |
| 1.00mm | 4-6G72-PIS1.00 |

RING SET

| | |
|--------|---------------|
| STD | 4-6G72-RS |
| .50mm | 4-6G72-RS.50 |
| .75mm | 4-6G72-RS.75 |
| 1.00mm | 4-6G72-RS1.00 |

MAIN BEARINGS

| | |
|-------|---------------|
| STD | 4-6G72-MBS |
| .25mm | 4-6G72-MBS.25 |
| .50mm | 4-6G72-MBS.50 |
| .75mm | 4-6G72-MBS.75 |

ROD BEARINGS

| | |
|-------|---------------|
| STD | 4-6G72-RBS |
| .25mm | 4-6G72-RBS.25 |
| .50mm | 4-6G72-RBS.50 |
| .75mm | 4-6G72-RBS.75 |

| | |
|--------------------------|------------|
| O/HAUL GASKET SET | 4-6G72-GA |
| THRUST WASHERS | 4-6G72-TW |
| FREEZE PLUGS | 4-6G72-FPK |

| | |
|--------------------|-----------|
| TIMING BELT | 4-6G72-TB |
|--------------------|-----------|

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|------------|
| INTAKE VALVE | 4-6G72-IV |
| EXHAUST VALVE | 4-6G72-EV |
| INTAKE GUIDE | 4-6G72-IVG |
| EXHAUST GUIDE | 4-6G72-EVG |
| VALVE SPRING | 4-6G72-VS |
| STEM SEAL | 4-6G72-SS |
| KEEPER | 4-6G72-K |

MISCELLANEOUS

| | |
|----------------|--------------|
| CAM SPROCKET | CALL |
| CRANK SPROCKET | CALL |
| TENSIONER | 4-6G72-TEN |
| SLEEVE | 4-6G72-SL |
| LIFTER | 4-6G72-LIFT |
| HEAD SET | 4-6G72-HS |
| CAMSHAFT (LH) | 4-6G72-CAMLH |
| CAMSHAFT (RH) | 4-6G72-CAMRH |
| WATER PUMP | 4-6G72-WP |
| OIL PUMP | 4-6G72-OP |

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NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-A15-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 2-A15-PIS
.50mm 2-A15-PIS.50
.75mm 2-A15-PIS.75
1.00mm 2-A15-PIS1.00
1.50mm 2-A15-PIS1.50

RING SET

STD 2-A15-RS
.50mm 2-A15-RS.50
.75mm 2-A15-RS.75
1.00mm 2-A15-RS1.00
1.50mm 2-A15-RS1.50

MAIN BEARINGS

STD 2-A15-MBS
.25mm 2-A15-MBS.25
.50mm 2-A15-MBS.50
.75mm 2-A15-MBS.75
1.00mm 2-A15-MBS1.00

ROD BEARINGS

STD 2-A15-RBS
.25mm 2-A15-RBS.25
.50mm 2-A15-RBS.50
.75mm 2-A15-RBS.75
1.00mm 2-A15-RBS1.00

CAM BEARINGS 2-A15-CBS
FREEZE PLUGS 2-A15-FPK
TIMING CHAIN 2-A15-TC

OIL PUMP 2-A15-OP
O/HAUL GASKET SET 2-A15-GA

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 2-A15-IV
EXHAUST VALVE 2-A15-EV
VALVE SPRING 2-A15-VS
INTAKE GUIDE 2-A15-IVG
EXHAUST GUIDE 2-A15-EVG
STEM SEAL 2-A15-SS

MISCELLANEOUS

TENSIONER 2-A15-TEN
CAM SPROCKET 2-A15-CASP
CRANK SPROCKET 2-A15-CRSP
SLEEVE 2-A15-SL
LIFTER 2-A15-LIFT
CAMSHAFT 2-A15-CAM



NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-D11-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 2-D11-PIS
.50mm 2-D11-PIS.50
.75mm 2-D11-PIS.75
1.00mm 2-D11-PIS1.00
1.50mm 2-D11-PIS1.50

RING SET

STD 2-D11-RS
.50mm 2-D11-RS.50
.75mm 2-D11-RS.75
1.00mm 2-D11-RS1.00
1.50mm 2-D11-RS1.50

MAIN BEARINGS

STD 2-D11-MBS
.25mm 2-D11-MBS.25
.50mm 2-D11-MBS.50
.75mm 2-D11-MBS.75
1.00mm 2-D11-MBS1.00

ROD BEARINGS

STD 2-D11-RBS
.25mm 2-D11-RBS.25
.50mm 2-D11-RBS.50
.75mm 2-D11-RBS.75
1.00mm 2-D11-RBS1.00

CAM BEARINGS 2-D11-CBS
FREEZE PLUGS 2-D11-FPK
OIL PUMP 2-D11-OP

THRUST WASHERS 2-D11-TWS
O/HAUL GASKET SET 2-D11-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 2-D11-IV
EXHAUST VALVE 2-D11-EV
VALVE SPRING 2-D11-VS
INTAKE GUIDE 2-D11-IVG
EXHAUST GUIDE 2-D11-EVG
STEM SEAL 2-D11-SS

MISCELLANEOUS

CRANK GEAR 2-D11-CRG
CAM GEAR 2-D11-CAG
SLEEVE 2-D11-SL
LIFTER 2-D11-LIFT
CAMSHAFT 2-D11-CAM

NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-H20-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 2-H20-PIS
.50mm 2-H20-PIS.50
.75mm 2-H20-PIS.75
1.00mm 2-H20-PIS1.00
1.50mm 2-H20-PIS1.50

RING SET

STD 2-H20-RS
.50mm 2-H20-RS.50
.75mm 2-H20-RS.75
1.00mm 2-H20-RS1.00
1.50mm 2-H20-RS1.50

MAIN BEARINGS

STD 2-H20-MBS
.25mm 2-H20-MBS.25
.50mm 2-H20-MBS.50
.75mm 2-H20-MBS.75
1.00mm 2-H20-MBS1.00

ROD BEARINGS

STD 2-H20-RBS
.25mm 2-H20-RBS.25
.50mm 2-H20-RBS.50
.75mm 2-H20-RBS.75
1.00mm 2-H20-RBS1.00

CAM BEARINGS 2-H20-CBS

FREEZE PLUGS 2-H20-FPK

OIL PUMP 2-H20-OP

TIMING CHAIN 2-H20-TC

PIN BUSHINGS 2-H20-PB

WITHOUT PTO
FRONT COVER HAS PTO

O/HAUL GASKET SET 2-H20-GA
O/HAUL GASKET SET 2-H20-GAC

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

MISCELLANEOUS

INTAKE VALVE 2-H20-IV
EXHAUST VALVE 2-H20-EV
VALVE SPRING 2-H20-VS
INTAKE GUIDE 2-H20-IVG

STEM SEALS 2-H20-SS
KEEPERS 2-H20-K
RETAINERS 2-H20-RET
EXHAUST GUIDE 2-H20-EVG

MISCELLANEOUS

WATER PUMP 2-H20-WP
SLEEVE 2-H20-SL
LIFTER 2-H20-LIFT
CAMSHAFT 2-H20-CAM
HEAD SET 2-H20-HS
CRANK SPROCKET 2-H20-CRSP
CAM SPROCKET 2-H20-CASP
TENSIONER 2-H20-TEN
MANIFOLD GASKET 2-H20-MGA
PTO CR/SPROCKET 2-H20-PTOCRSP
PTO PUMP SPKT 2-H20-PTOPSP
CYLINDER HEAD 2-H20-HEAD

PTO CHAIN (EARLY) 2-H20-PTOC
PTO CHAIN (LATE) 2-H20-PTOCL
OIL PUMP (LATE) 2-H20-OPL
HEAD GASKET 2-H20-HGA
PAN GASKET 2-H20-PGA
VALVE COVER GASKET 2-H20-VCGA
FRONT COVER GASKET 2-H20-FCGA
BACK PLATE GASKET 2-H20-BPGA
TIMING SEAL(W/PTO CHAIN) 2-H20-TSC
CYLINDER HEAD 2-H20-HEAD
ROCKER ASSY 2-H20-RA
CRANKSHAFT 2-H20-CRANK

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NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP

2-H20-IIK-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|-------------------|
| STD | 2-H20-IIK-PIS |
| .50MM | 2-H20-IIK-PIS.50 |
| .75MM | 2-H20-IIK-PIS.75 |
| 1.00MM | 2-H20-IIK-PIS1.00 |
| 1.50MM | 2-H20-IIK-PIS1.50 |

RING SET

| | |
|--------|------------------|
| STD | 2-H20-IIK-RS |
| .50MM | 2-H20-IIK-RS.50 |
| .75MM | 2-H20-IIK-RS.75 |
| 1.00MM | 2-H20-IIK-RS1.00 |
| 1.50MM | 2-H20-IIK-RS1.50 |

MAIN BEARINGS

| | |
|--------|-------------------|
| STD | 2-H20-IIK-MBS |
| .25MM | 2-H20-IIK-MBS.25 |
| .50MM | 2-H20-IIK-MBS.50 |
| .75MM | 2-H20-IIK-MBS.75 |
| 1.00MM | 2-H20-IIK-MBS1.00 |

ROD BEARINGS

| | |
|-------|------------------|
| STD | 2-H20-IIK-RBS |
| .25MM | 2-H20-IIK-RBS.25 |
| .50MM | 2-H20-IIK-RBS.50 |
| .75MM | 2-H20-IIK-RBS.75 |

| | |
|---------------------|---------------|
| CAM BEARINGS | 2-H20-IIK-CBS |
| TIMING CHAIN | 2-H20-IIK-TC |
| OIL PUMP | 2-H20-IIK-OP |

| | |
|--------------------------|---------------|
| O/HAUL GASKET SET | 2-H20-IIK-GA |
| FREEZE PLUGS | 2-H20-IIK-FPK |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|---------------|
| INTAKE VALVE | 2-H20-IIK-IV |
| EXHAUST VALVE | 2-H20-IIK-EV |
| VALVE SPRING | 2-H20-IIK-VS |
| STEM SEAL | 2-H20-IIK-SS |
| INTAKE GUIDE | 2-H20-IIK-IVG |
| EXHAUST GUIDE | 2-H20-IIK-EVG |
| KEEPER | 2-H20-IIK-K |
| RETAINERS | 2-H20-IIK-RET |

TIMING COMPONENTS

| | |
|----------------|----------------|
| CRANK SPROCKET | 2-H20-IIK-CRSP |
| CAM SPROCKET | 2-H20-IIK-CASP |
| TENSIONER | 2-H20-IIK-TEN |

MISCELLANEOUS

| | |
|--------------------|-------------------|
| CAMSHAFT | 2-H20-IIK-CAM |
| LIFTERS | 2-H20-IIK-LIFT |
| SLEEVE | 2-H20-IIK-SL |
| PTO CHAIN | 2-H20-IIK-PTOC |
| PTO CRANK SPROCKET | 2-H20-IIK-PTOCRSP |
| PTO PUMP SPROCKET | 2-H20-IIK-PTOPSP |
| ROCKER SHAFT | 2-H20-IIK-RSH |
| HEAD GASKET | 2-H20-IIK-HGA |
| HEAD SET | 2-H20-IIK-HS |
| WATER PUMP | 2-H20-IIK-WP |
| CONNECTING ROD | 2-H20-IIK-CCR |
| FRONT SEAL | 2-H20-IIK-FS |

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NISSAN OVERHAUL KIT WITH OIL PUMP 2-H20-II-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|----------|------------------|
| STANDARD | 2-H20-II-PIS |
| .50MM | 2-H20-II-PIS.50 |
| .75MM | 2-H20-II-PIS.75 |
| 1.00MM | 2-H20-II-PIS1.00 |
| 1.50MM | 2-H20-II-PIS1.50 |

RING SET

| | |
|----------|-----------------|
| STANDARD | 2-H20-II-RS |
| .50MM | 2-H20-II-RS.50 |
| .75MM | 2-H20-II-RS.75 |
| 1.00MM | 2-H20-II-RS1.00 |
| 1.50MM | 2-H20-II-RS1.50 |

MAIN BEARINGS

| | |
|----------|------------------|
| STANDARD | 2-H20-II-MBS |
| .25MM | 2-H20-II-MBS.25 |
| .50MM | 2-H20-II-MBS.50 |
| .75MM | 2-H20-II-MBS.75 |
| 1.00MM | 2-H20-II-MBS1.00 |

ROD BEARINGS

| | |
|----------|------------------|
| STANDARD | 2-H20-II-RBS |
| .25MM | 2-H20-II-RBS.25 |
| .50MM | 2-H20-II-RBS.50 |
| .75MM | 2-H20-II-RBS.75 |
| 1.00MM | 2-H20-II-RBS1.00 |

| | |
|--------------|--------------|
| CAM BEARINGS | 2-H20-II-CBS |
| TIMING CHAIN | 2-H20-II-TC |
| OIL PUMP | 2-H20-II-OP |

| | |
|-------------------|--------------|
| O/HAUL GASKET SET | 2-H20-II-GA |
| FREEZE PLUGS | 2-H20-II-FPK |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------------|--------------|
| INTAKE VALVE | 2-H20-II-IV |
| EXHAUST VALVE | 2-H20-II-EV |
| VALVE SPRING | 2-H20-II-VS |
| STEM SEAL | 2-H20-II-SS |
| INTAKE VALVE GUIDE | 2-H20-II-IVG |
| EXHAUST VALVE GUIDE | 2-H20-II-EVG |
| KEEPER | 2-H20-II-K |

TIMING COMPONENTS

| | |
|----------------|---------------|
| CRANK SPROCKET | 2-H20-II-CRSP |
| CAM SPROCKET | 2-H20-II-CASP |
| TENSIONER | 2-H20-II-TEN |

MISCELLANEOUS

| | |
|--------------------|------------------|
| CAMSHAFT | 2-H20-II-CAM |
| LIFTERS | 2-H20-II-LIFT |
| SLEEVE | 2-H20-II-SL |
| PTO CHAIN | 2-H20-II-PTOC |
| PTO CRANK SPROCKET | 2-H20-II-PTOCRSP |
| PTO PUMP SPROCKET | 2-H20-II-PTOPSP |
| ROCKER SHAFT | 2-H20-II-RS |
| HEAD GASKET | 2-H20-II-HGA |
| CONN ROD | 2-H20-II-CCR |
| WATER PUMP | 2-H20-II-WP |
| FRONT SEAL | 2-H20-II-FS |

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NISSAN OVERHAUL KIT WITH OIL PUMP

2-H25-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|----------|---------------|
| STANDARD | 2-H25-PIS |
| .50MM | 2-H25-PIS.50 |
| .75MM | 2-H25-PIS.75 |
| 1.00MM | 2-H25-PIS1.00 |
| 1.50MM | 2-H25-PIS1.50 |

RING SET

| | |
|----------|--------------|
| STANDARD | 2-H25-RS |
| .50MM | 2-H25-RS.50 |
| .75MM | 2-H25-RS.75 |
| 1.00MM | 2-H25-RS1.00 |
| 1.50MM | 2-H25-RS1.50 |

MAIN BEARINGS

| | |
|----------|---------------|
| STANDARD | 2-H25-MBS |
| .25MM | 2-H25-MBS.25 |
| .50MM | 2-H25-MBS.50 |
| .75MM | 2-H25-MBS.75 |
| 1.00MM | 2-H25-MBS1.00 |

ROD BEARINGS

| | |
|----------|---------------|
| STANDARD | 2-H25-RBS |
| .25MM | 2-H25-RBS.25 |
| .50MM | 2-H25-RBS.50 |
| .75MM | 2-H25-RBS.75 |
| 1.00MM | 2-H25-RBS1.00 |

| | |
|--------------|-----------|
| CAM BEARINGS | 2-H25-CBS |
| TIMING CHAIN | 2-H25-TC |
| OIL PUMP | 2-H25-OP |

| | |
|-------------------|-----------|
| O/HAUL GASKET SET | 2-H25-GA |
| FREEZE PLUGS | 2-H25-FPK |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|----------|
| INTAKE VALVE | 2-H25-IV |
| EXHAUST VALVE | 2-H25-EV |
| VALVE SPRING | 2-H25-VS |
| STEM SEAL | 2-H25-SS |
| KEEPER | 2-H25-K |

TIMING COMPONENTS

| | |
|----------------|------------|
| CRANK SPROCKET | 2-H25-CRSP |
| CAM SPROCKET | 2-H25-CASP |
| TENSIONER | 2-H25-TEN |

MISCELLANEOUS

| | |
|--------------------|---------------|
| CAMSHAFT | 2-H25-CAM |
| LIFTERS | 2-H25-LIFT |
| PTO CHAIN | 2-H25-PTOC |
| CRANKSHAFT | 2-H25-CRANK |
| SLEEVE | 2-H25-SL |
| PTO CRANK SPROCKET | 2-H25-PTOCRSP |
| PTO PUMP SPROCKET | 2-H25-PTOPSP |
| HEAD GASKET | 2-H25-HGA |
| HEAD SET | 2-H25-HS |
| CONN. ROD | 2-H25-CCR |

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NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-H30-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|---------------|
| STD | 2-H30-PIS |
| .50mm | 2-H30-PIS.50 |
| .75mm | 2-H30-PIS.75 |
| 1.00mm | 2-H30-PIS1.00 |
| 1.50mm | 2-H30-PIS1.50 |

RING SET

| | |
|--------|--------------|
| STD | 2-H30-RS |
| .50mm | 2-H30-RS.50 |
| .75mm | 2-H30-RS.75 |
| 1.00mm | 2-H30-RS1.00 |
| 1.50mm | 2-H30-RS1.50 |

MAIN BEARINGS

| | |
|--------|---------------|
| STD | 2-H30-MBS |
| .25mm | 2-H30-MBS.25 |
| .50mm | 2-H30-MBS.50 |
| .75mm | 2-H30-MBS.75 |
| 1.00mm | 2-H30-MBS1.00 |

ROD BEARINGS

| | |
|--------|---------------|
| STD | 2-H30-RBS |
| .25mm | 2-H30-RBS.25 |
| .50mm | 2-H30-RBS.50 |
| .75mm | 2-H30-RBS.75 |
| 1.00mm | 2-H30-RBS1.00 |

CAM BEARINGS 2-H30-CBS

FREEZE PLUGS 2-H30-FPK

OIL PUMP 2-H30-OP

WITHOUT PTO

TIMING CHAIN 2-H30-TC

PIN BUSHINGS 2-H30-PB

O/HAUL GASKET SET 2-H30-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-----------|
| INTAKE VALVE | 2-H30-IV |
| EXHAUST VALVE | 2-H30-EV |
| VALVE SPRING | 2-H30-VS |
| INTAKE GUIDE | 2-H30-IVG |
| EXHAUST GUIDE | 2-H30-EVG |
| STEM SEALS | 2-H30-SS |
| KEEPERS | 2-H30-K |
| RETAINERS | 2-H30-RET |

MISCELLANEOUS

| | |
|--------------------|--------------|
| SLEEVE | 2-H30-SL |
| LIFTER | 2-H30-LIFT |
| WATER PUMP | 2-H30-WP |
| PTO CHAIN | 2-H30-PTOC |
| CRANK SPROCKET | 2-H30-CRSP |
| CAM SPROCKET | 2-H30-CASP |
| TENSIONER | 2-H30-TEN |
| CAMSHAFT | 2-H30-CAM |
| PTO CRANK GEAR | 2-H30-PTOCRG |
| PTO PUMP GEAR | 2-H30-PTOPGR |
| PTO BEARING | 2-H30-PTOBRG |
| TIMING SEAL | 2-H30-TS |
| FRONT COVER GASKET | 2-H30-FCGA |
| CONN ROD | 2-H30-CCR |

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NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-J15-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|----------|---------------|
| STANDARD | 2-J15-PIS |
| .50mm | 2-J15-PIS.50 |
| .75mm | 2-J15-PIS.75 |
| 1.00mm | 2-J15-PIS1.00 |
| 1.50mm | 2-J15-PIS1.50 |

MAIN BEARINGS

| | |
|----------|---------------|
| STANDARD | 2-J15-MBS |
| .25mm | 2-J15-MBS.25 |
| .50mm | 2-J15-MBS.50 |
| .75mm | 2-J15-MBS.75 |
| 1.00mm | 2-J15-MBS1.00 |

| | |
|---------------|------------|
| CAM BEARINGS | 2-J15-CBS |
| FREEZE PLUGS | 2-J15-FPK |
| THRUST WASHER | 2-J15-TW S |

RING SET

| | |
|----------|--------------|
| STANDARD | 2-J15-RS |
| .50mm | 2-J15-RS.50 |
| .75mm | 2-J15-RS.75 |
| 1.00mm | 2-J15-RS1.00 |
| 1.50mm | 2-J15-RS1.50 |

ROD BEARINGS

| | |
|----------|---------------|
| STANDARD | 2-J15-RBS |
| .25mm | 2-J15-RBS.25 |
| .50mm | 2-J15-RBS.50 |
| .75mm | 2-J15-RBS.75 |
| 1.00mm | 2-J15-RBS1.00 |

| | |
|--------------|----------|
| TIMING CHAIN | 2-J15-TC |
| OIL PUMP | 2-J15-OP |

| | | |
|---------------------|-------------------|-----------|
| WITHOUT PTO | O/HAULGASKETSET | 2-J15-GA |
| FRONT COVER HAS PTO | O/HAUL GASKET SET | 2-J15-GAC |

ALL ITEMS CAN BE ORDERED SEPARATELY
OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

(WIDE GROOVE VALVE)

| | |
|---------------|-----------|
| INTAKE VALVE | 2-J15-IVW |
| EXHAUST VALVE | 2-J15-EVW |
| KEEPERS | 2-J15-K |

(NARROW GROOVE VALVE)

| | |
|---------------|-----------|
| INTAKE VALVE | 2-J15-IVN |
| EXHAUST VALVE | 2-J15-EVN |
| KEEPERS | 2-J15-KN |

| | |
|---------------|-----------|
| VALVE SPRING | 2-J15-VS |
| INTAKE GUIDE | 2-J15-IVG |
| EXHAUST GUIDE | 2-J15-EVG |

MISCELLANEOUS

| | |
|----------------|--------------|
| CRANK SPROCKET | 2-J15-CRSP |
| CAM SPROCKET | 2-J15-CASP |
| TENSIONER | 2-J15-TEN |
| SLEEVE | 2-J15-SL |
| LIFTER | 2-J15-LIFT |
| CAMSHAFT | 2-J15-CAM |
| HEAD SET | 2-J15-HS |
| PTO CHAIN | 2-J15-PTOC |
| ROCKER ASSY | 2-J15-RA |
| PTO BEARING | 2-J15-PTOBRG |
| CONN ROD | 2-J15-CCR |
| CRANKSHAFT | 2-J15-CRANK |
| CYLINDER HEAD | 2-J15-HEAD |

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NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-P40-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|---------------|
| STD | 2-P40-PIS |
| .50mm | 2-P40-PIS.50 |
| .75mm | 2-P40-PIS.75 |
| 1.00mm | 2-P40-PIS1.00 |
| 1.50mm | 2-P40-PIS1.50 |

RING SET

| | |
|--------|--------------|
| STD | 2-P40-RS |
| .50mm | 2-P40-RS.50 |
| .75mm | 2-P40-RS.75 |
| 1.00mm | 2-P40-RS1.00 |
| 1.50mm | 2-P40-RS1.50 |

MAIN BEARINGS

| | |
|--------|---------------|
| STD | 2-P40-MBS |
| .25mm | 2-P40-MBS.25 |
| .50mm | 2-P40-MBS.50 |
| .75mm | 2-P40-MBS.75 |
| 1.00mm | 2-P40-MBS1.00 |

ROD BEARINGS

| | |
|--------|---------------|
| STD | 2-P40-RBS |
| .25mm | 2-P40-RBS.25 |
| .50mm | 2-P40-RBS.50 |
| .75mm | 2-P40-RBS.75 |
| 1.00mm | 2-P40-RBS1.00 |

CAM BEARINGS 2-P40-CBS

FREEZE PLUGS 2-P40-FPK

OIL PUMP 2-P40-OP

TIMING CHAIN 2-P40-TC

O/HAUL GASKET SET 2-P40-GA

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|-----------|
| INTAKE VALVE | 2-P40-IV |
| EXHAUST VALVE | 2-P40-EV |
| VALVE SPRING | 2-P40-VS |
| INTAKE GUIDE | 2-P40-IVG |
| EXHAUST GUIDE | 2-P40-EVG |
| STEM SEALS | 2-P40-SS |
| KEEPERS | 2-P40-K |
| RETAINERS | 2-P40-RET |

MISCELLANEOUS

| | |
|----------------|------------|
| SLEEVE | 2-P40-SL |
| LIFTER | 2-P40-LIFT |
| CRANK SPROCKET | 2-P40-CRSP |
| CAM SPROCKET | 2-P40-CASP |
| TENSIONER | 2-P40-TEN |
| CAM SHAFT | 2-P40-CAM |



NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-PPU240-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 2-PPU240-PIS
 .50mm 2-PPU240-PIS.50
 .75mm 2-PPU240-PIS.75
 1.00mm 2-PPU240-PIS1.00
 1.50mm 2-PPU240-PIS1.50

MAIN BEARINGS

STD 2-PPU240-MBS
 .25mm 2-PPU240-MBS.25
 .50mm 2-PPU240-MBS.50
 .75mm 2-PPU240-MBS.75
 1.00mm 2-PPU240-MBS1.00

CAM BEARINGS 2-PPU240-CBS
FREEZE PLUGS 2-PPU240-FPK

RING SET

STD 2-PPU240-RS
 .50mm 2-PPU240-RS.50
 .75mm 2-PPU240-RS.75
 1.00mm 2-PPU240-RS1.00
 1.50mm 2-PPU240-RS1.50

ROD BEARINGS

STD 2-PPU240-RBS
 .25mm 2-PPU240-RBS.25
 .50mm 2-PPU240-RBS.50
 .75mm 2-PPU240-RBS.75
 1.00mm 2-PPU240-RBS1.00

OIL PUMP 2-PPU240-OP
O/HAUL GASKET SET 2-PPU240-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS
 INTAKE VALVE 2-PPU240-IV
 EXHAUST VALVE 2-PPU240-EV
 VALVE SPRING 2-PPU240-VS
 INTAKE GUIDE 2-PPU240-IVG
 EXHAUST GUIDE 2-PPU240-EVG
 STEM SEALS 2-PPU240-SS
 KEEPERS 2-PPU240-K
 RETAINERS 2-PPU240-RET

MISCELLANEOUS
 SLEEVE 2-PPU240-SL
 LIFTER 2-PPU240-LIFT
 CRANK GEAR 2-PPU240-CRG
 CAM GEAR 2-PPU240-CAG
 CAM SHAFT 2-PPU240-CAM

NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-SD22-OVKOP / 2-SD22-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

| | | | |
|----------------------|----------------|--------------------------|----------------|
| PISTONS | | RING SET | |
| STD | 2-SD22-PIS | STD | 2-SD22-RS |
| .50mm | 2-SD22-PIS.50 | .50mm | 2-SD22-RS.50 |
| MAIN BEARINGS | | ROD BEARINGS | |
| STD | 2-SD22-MBS | STD | 2-SD22-RBS |
| .25mm | 2-SD22-MBS.25 | .25mm | 2-SD22-RBS.25 |
| .50mm | 2-SD22-MBS.50 | .50mm | 2-SD22-RBS.50 |
| .75mm | 2-SD22-MBS.75 | .75mm | 2-SD22-RBS.75 |
| 1.00mm | 2-SD22-MBS1.00 | 1.00mm | 2-SD22-RBS1.00 |
| CAM BEARINGS | 2-SD22-CBS | THRUST WASHERS | 2-SD22-TWS |
| FREEZE PLUGS | 2-SD22-FPK | O/HAUL GASKET SET | 2-SD22-GA |
| OIL PUMP | 2-SD22-OP | PIN BUSHINGS | 2-SD22-PB |
| LINERS | 2-SD22-LIN | | |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

| | | | |
|----------------------------|-----------|----------------------|-------------|
| CYLINDER HEAD PARTS | | MISCELLANEOUS | |
| INTAKE VALVE | 2-SD22-IV | CAM GEAR | 2-SD22-CAG |
| EXHAUST VALVE | 2-SD22-EV | LIFTER | 2-SD22-LIFT |
| VALVE SPRING | 2-SD22-VS | CRANK GEAR | 2-SD22-CRG |
| | | CAMSHAFT | 2-SD22-CAM |

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NISSAN ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 2-SD25-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS 2-SD25-PIS
LINERS 2-SD25-LIN
RING SET 2-SD25-RS

MAIN BEARINGS

STD 2-SD25-MBS
.25mm 2-SD25-MBS.25
.50mm 2-SD25-MBS.50
.75mm 2-SD25-MBS.75
1.00mm 2-SD25-MBS1.00

ROD BEARINGS

STD 2-SD25-RBS
.25mm 2-SD25-RBS.25
.50mm 2-SD25-RBS.50
.75mm 2-SD25-RBS.75
1.00mm 2-SD25-RBS1.00

CAM BEARINGS 2-SD25-CBS
FREEZE PLUGS 2-SD25-FPK
OIL PUMP 2-SD25-OP

THRUST WASHERS 2-SD25-TWS
O/HAUL GASKET SET 2-SD25-GA
PIN BUSHINGS 2-SD25-PB

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 2-SD25-IV
EXHAUST VALVE 2-SD25-EV
VALVE SPRING 2-SD25-VS
INTAKE GUIDE 2-SD25-IVG
EXHAUST GUIDE 2-SD25-EVG

MISCELLANEOUS

CAMSHAFT 2-SD25-CAM
LIFTER 2-SD25-LIFT
CONN ROD 2-SD25-CCR

NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-SD33-OVKOP / 2-SD33-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 2-SD33-PIS
.50mm 2-SD33-PIS.50

RING SET

STD 2-SD33-RS
.50mm 2-SD33-RS.50

MAIN BEARINGS

STD 2-SD33-MBS
.25mm 2-SD33-MBS.25
.50mm 2-SD33-MBS.50
.75mm 2-SD33-MBS.75
1.00mm 2-SD33-MBS1.00

ROD BEARINGS

STD 2-SD33-RBS
.25mm 2-SD33-RBS.25
.50mm 2-SD33-RBS.50
.75mm 2-SD33-RBS.75
1.00mm 2-SD33-RBS1.00

CAM BEARINGS 2-SD33-CBS
FREEZE PLUGS 2-SD33-FPK
OIL PUMP 2-SD33-OP
LINERS 2-SD33-LIN

THRUST WASHERS 2-SD33-TWS
O/HAUL GASKET SET 2-SD33-GA
PIN BUSHINGS 2-SD33-PB

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 2-SD33-IV
EXHAUST VALVE 2-SD33-EV
VALVE SPRING 2-SD33-VS

MISCELLANEOUS

CAM GEAR 2-SD33-CAG
LIFTER 2-SD33-LIFT
CRANK GEAR 2-SD33-CRG
CAMSHAFT 2-SD33-CAM
CONN ROD 2-SD33-CCR

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NISSAN ENGINE OVERHAUL KIT WITH OIL PUMP 2-Z24-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|---------------|
| STD | 2-Z24 -PIS |
| .50mm | 2-Z24-PIS.50 |
| .75mm | 2-Z24-PIS.75 |
| 1.00mm | 2-Z24-PIS1.00 |
| 1.50mm | 2-Z24-PIS1.50 |

RING SET

| | |
|--------|--------------|
| STD | 2-Z24-RS |
| .50mm | 2-Z24-RS.50 |
| .75mm | 2-Z24-RS.75 |
| 1.00mm | 2-Z24-RS1.00 |
| 1.50mm | 2-Z24-RS1.50 |

MAIN BEARINGS

| | |
|--------|---------------|
| STD | 2-Z24-MBS |
| .25mm | 2-Z24-MBS.25 |
| .50mm | 2-Z24-MBS.50 |
| .75mm | 2-Z24-MBS.75 |
| 1.00mm | 2-Z24-MBS1.00 |

ROD BEARINGS

| | |
|--------|---------------|
| STD | 2-Z24-RBS |
| .25mm | 2-Z24-RBS.25 |
| .50mm | 2-Z24-RBS.50 |
| .75mm | 2-Z24-RBS.75 |
| 1.00mm | 2-Z24-RBS1.00 |

FREEZE PLUGS 2-Z24-FPK

OIL PUMP 2-Z24-OP

O/HAUL GASKET SET 2-Z24-GA

TIMING CHAIN 2-Z24-TC

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|--------------------------|-----------|
| INTAKE VALVE | 2-Z24-IV |
| EXHAUST VALVE | 2-Z24-EV |
| INTAKE GUIDE | 2-Z24-IVG |
| EXHAUST GUIDE | 2-Z24-EVG |
| INNER SPRING | 2-Z24-IS |
| OUTER SPRING | 2-Z24-OS |
| CONNECTING ROD KEEPER | 2-Z24-CCR |
| | 2-Z24-K |

MISCELLANEOUS

| | |
|-------------------------|------------|
| CRANK SPROCKET | 2-Z24-CRSP |
| CAM SPROCKET | 2-Z24-CASP |
| TENSIONER | 2-Z24-TEN |
| GUIDE RAIL TENSION SIDE | 2-Z24-GRT |
| GUIDE RAIL SLACK SIDE | 2-Z24-GRS |
| CAMSHAFT | 2-Z24-CAM |
| FRONT SEAL | 2-Z24-FS |
| PTO CHAIN | 2-Z24-PTOC |

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PEUGEOT ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 202-XN1P-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

CYLINDER LINER KIT (PISTON, RINGS, LINER) 202-XN1P-LK

MAIN BEARINGS

STD 202-XN1P-MBS
.30mm 202-XN1P-MBS.30
.50mm 202-XN1P-MBS.50
.80mm 202-XN1P-MBS.80

ROD BEARINGS

STD 202-XN1P-RBS
.30mm 202-XN1P-RBS.30
.50mm 202-XN1P-RBS.50
.80mm 202-XN1P-RBS.80

OIL PUMP 202-XN1P-OP
FREEZE PLUGS 202-XN1P-FPK

PIN BUSHINGS 202-XN1P-PB
THRUST WASHER SET 202-XN1P-TWS
O/HAUL GASKET SET 202-XN1P-GA
TIMING CHAIN 202-XN1P-TC

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

MISCELLANEOUS

MISCELLANEOUS

| | |
|------------------------|---------------|
| INTAKE VALVE | 202-XN1P-IV |
| EXHAUST VALVE | 202-XN1P-EV |
| INTAKE GUIDE | 202-XN1P-IVG |
| EXHAUST GUIDE | 202-XN1P-EVG |
| TIMING CHAIN TENSIONER | 202-XN1P-TCT |
| CAMSHAFT | 202-XN1P-CAM |
| RING SET | 202-XN1P-RS |
| VALVE SPRING | 202-XN1P-VS |
| STEM SEAL | 202-XN1P-SS |
| FRONT SEAL | 202-XN1P-FS |
| HEAD SET | 202-XN1P-HS |
| CONN ROD | 202-XN1P-CCR |
| CRANK SPROCKET | 202-XN1P-CRSP |
| CAM SPROCKET | 202-XN1P-CASP |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-2F-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 1-2F-PIS
.50mm 1-2F-PIS.50
.75mm 1-2F-PIS.75
1.00mm 1-2F-PIS1.00
1.50mm 1-2F-PIS1.50

RING SET

STD 1-2F-RS
.50mm 1-2F-RS.50
.75mm 1-2F-RS.75
1.00mm 1-2F-RS1.00
1.50mm 1-2F-RS1.50

MAIN BEARINGS

STD 1-2F-MBS
.25mm 1-2F-MBS.25
.50mm 1-2F-MBS.50
.75mm 1-2F-MBS.75
1.00mm 1-2F-MBS1.00

ROD BEARINGS

STD 1-2F-RBS
.25mm 1-2F-RBS.25
.50mm 1-2F-RBS.50
.75mm 1-2F-RBS.75
1.00mm 1-2F-RBS1.00

CAM BEARINGS 1-2F-CBS
FREEZE PLUGS 1-2F-FPK

O/HAUL GASKET SET 1-2F-GA
OIL PUMP 1-2F-OP

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS
INTAKE VALVE 1-2F-IV
EXHAUST VALVE 1-2F-EV
VALVE SPRING 1-2F-VS
INTAKE GUIDE 1-2F-IVG
EXHAUST GUIDE 1-2F-EVG

MISCELLANEOUS
CAM GEAR 1-2F-CAG
LIFTER 1-2F-LIFT
CAMSHAFT 1-2F-CAM
CRANK GEAR 1-2F-CRG

TOYOTA ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 1-2J-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS 1-2J-PIS
RING SET 1-2J-RS
LINERS 1-2J-LIN

MAIN BEARINGS

STD 1-2J-MBS
.25mm 1-2J-MBS.25
.50mm 1-2J-MBS.50
.75mm 1-2J-MBS.75
1.00mm 1-2J-MBS1.00

ROD BEARINGS

STD 1-2J-RBS
.25mm 1-2J-RBS.25
.50mm 1-2J-RBS.50
.75mm 1-2J-RBS.75
1.00mm 1-2J-RBS1.00

CAM BEARINGS 1-2J-CBS
FREEZE PLUGS 1-2J-FPK
PIN BUSHINGS 1-2J-PB

O/HAUL GASKET SET 1-2J-GA
THRUST WASHER SET 1-2J-TWS
OIL PUMP (EARLY STYLE) 1-2J-OP
OIL PUMP (LATE STYLE) 1-2J-OPL

ALL ITEMS CAN BE ORDERED SEPARATELY OR

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

VALVE SPRING 1-2J-VS
INTAKE GUIDE 1-2J-IVG
EXHAUST GUIDE 1-2J-EVG
KEEPER 1-2J-K

(EARLY STYLE)

INTAKE VALVE 1-2J-IV
EXHAUST VALVE 1-2J-EV

(LATE STYLE)

INTAKE VALVE 1-2J-IVL
EXHAUST VALVE 1-2J-EVL

MISCELLANEOUS

LIFTER 1-2J-LIFT



TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-2R-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|--------------|
| STD | 1-2R-PIS |
| .50mm | 1-2R-PIS.50 |
| .75mm | 1-2R-PIS.75 |
| 1.00mm | 1-2R-PIS1.00 |
| 1.50mm | 1-2R-PIS1.50 |

RING SET

| | |
|--------|-------------|
| STD | 1-2R-RS |
| .50mm | 1-2R-RS.50 |
| .75mm | 1-2R-RS.75 |
| 1.00mm | 1-2R-RS1.00 |
| 1.50mm | 1-2R-RS1.50 |

MAIN BEARINGS

| | |
|--------|--------------|
| STD | 1-2R-MBS |
| .25mm | 1-2R-MBS.25 |
| .50mm | 1-2R-MBS.50 |
| .75mm | 1-2R-MBS.75 |
| 1.00mm | 1-2R-MBS1.00 |

ROD BEARINGS

| | |
|--------|--------------|
| STD | 1-2R-RBS |
| .25mm | 1-2R-RBS.25 |
| .50mm | 1-2R-RBS.50 |
| .75mm | 1-2R-RBS.75 |
| 1.00mm | 1-2R-RBS1.00 |

CAM BEARINGS 1-2R-CBS

FREEZE PLUGS 1-2R-FPK

OIL PUMP 1-2R-OP

O/HAUL GASKET SET (ROUND PORT) 1-2R-GA

O/HAUL GASKET SET(SQUARE PORT) 1-2R-GA.SQ

THRUST WASHER SET 1-2R-TWS

PIN BUSHINGS 1-2R-PB

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

(ROUND PORT)

| | |
|---------------|---------|
| INTAKE VALVE | 1-2R-IV |
| EXHAUST VALVE | 1-2R-EV |
| VALVE GUIDE | 1-2R-VG |

(SQUARE PORT)

| | |
|---------------|------------|
| INTAKE VALVE | 1-2R-IV.SQ |
| EXHAUST VALVE | 1-2R-EV.SQ |
| VALVE GUIDE | 1-2R-VG.SQ |
| VALVE SPRING | 1-2R-VS |

MISCELLANEOUS

| | |
|------------|-----------|
| SLEEVE | 1-2R-SL |
| LIFTER | 1-2R-LIFT |
| CRANK GEAR | 1-2R-CRG |
| CAM GEAR | 1-2R-CAG |
| CAMSHAFT | 1-2R-CAM |

TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-3P-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|--------------|
| STD | 1-3P-PIS |
| .50mm | 1-3P-PIS.50 |
| .75mm | 1-3P-PIS.75 |
| 1.00mm | 1-3P-PIS1.00 |
| 1.50mm | 1-3P-PIS1.50 |

MAIN BEARINGS

| | |
|--------|--------------|
| STD | 1-3P-MBS |
| .25mm | 1-3P-MBS.25 |
| .50mm | 1-3P-MBS.50 |
| .75mm | 1-3P-MBS.75 |
| 1.00mm | 1-3P-MBS1.00 |

| | |
|---------------------|----------|
| CAM BEARINGS | 1-3P-CBS |
| FREEZE PLUGS | 1-3P-FPK |
| OIL PUMP | 1-3P-OP |

RING SET

| | |
|--------|-------------|
| STD | 1-3P-RS |
| .50mm | 1-3P-RS.50 |
| .75mm | 1-3P-RS.75 |
| 1.00mm | 1-3P-RS1.00 |
| 1.50mm | 1-3P-RS1.50 |

ROD BEARINGS

| | |
|--------|--------------|
| STD | 1-3P-RBS |
| .25mm | 1-3P-RBS.25 |
| .50mm | 1-3P-RBS.50 |
| .75mm | 1-3P-RBS.75 |
| 1.00mm | 1-3P-RBS1.00 |

| | |
|--------------------------|----------|
| THRUST WASHER SET | 1-3P-TWS |
| PIN BUSHINGS | 1-3P-PB |
| O/HAUL GASKET SET | 1-3P-GA |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|---------|
| INTAKE VALVE | 1-3P-IV |
| EXHAUST VALVE | 1-3P-EV |
| VALVE GUIDE | 1-3P-VG |
| VALVE SPRING | 1-3P-VS |
| STEM SEAL | 1-3P-SS |
| KEEPER | 1-3P-K |

MISCELLANEOUS

| | |
|------------|-----------|
| SLEEVE | 1-3P-SL |
| LIFTER | 1-3P-LIFT |
| WATER PUMP | 1-3P-WP |
| CRANK GEAR | 1-3P-CRG |
| CAM GEAR | 1-3P-CAG |
| CAMSHAFT | 1-3P-CAM |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-4P-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|--------------|
| STD | 1-4P-PIS |
| .50mm | 1-4P-PIS.50 |
| .75mm | 1-4P-PIS.75 |
| 1.00mm | 1-4P-PIS1.00 |
| 1.50mm | 1-4P-PIS1.50 |

RING SET

| | |
|--------|-------------|
| STD | 1-4P-RS |
| .50mm | 1-4P-RS.50 |
| .75mm | 1-4P-RS.75 |
| 1.00mm | 1-4P-RS1.00 |
| 1.50mm | 1-4P-RS1.50 |

MAIN BEARINGS

| | |
|--------|--------------|
| STD | 1-4P-MBS |
| .25mm | 1-4P-MBS.25 |
| .50mm | 1-4P-MBS.50 |
| .75mm | 1-4P-MBS.75 |
| 1.00mm | 1-4P-MBS1.00 |

ROD BEARINGS

| | |
|--------|--------------|
| STD | 1-4P-RBS |
| .25mm | 1-4P-RBS.25 |
| .50mm | 1-4P-RBS.50 |
| .75mm | 1-4P-RBS.75 |
| 1.00mm | 1-4P-RBS1.00 |

CAM BEARINGS 1-4P-CBS

FREEZE PLUGS 1-4P-FPK

OIL PUMP 1-4P-OP

THRUST WASHER SET 1-4P-TWS

PIN BUSHINGS 1-4P-PB

| | | |
|----------------------------|--------------------------|----------|
| WITHOUT PTO | O/HAUL GASKET SET | 1-4P-GA |
| FRONT COVER HAS PTO | O/HAUL GASKET SET | 1-4P-GAC |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS (WITH 1 GROOVE VALVE)

| | |
|---------------|----------|
| INTAKE VALVE | 1-4P-IV |
| EXHAUST VALVE | 1-4P-EV |
| VALVE GUIDE | 1-4P-VG |
| VALVE SPRING | 1-4P-VS |
| KEEPER | 1-4P-K |
| STEM SEALS | 1-4P-SS |
| RETAINER | 1-4P-RET |

(WITH 2 GROOVE VALVE)

| | |
|---------------|-------------|
| INTAKE VALVE | 1-4P-IV.2G |
| EXHAUST VALVE | 1-4P-EV.2G |
| VALVE GUIDE | 1-4P-VG |
| VALVE SPRING | 1-4P-VS |
| KEEPER | 1-4P-K |
| RETAINER | 1-4P-RET.2G |

MISCELLANEOUS

| | |
|-------------|-----------|
| SLEEVE | 1-4P-SL |
| LIFTER | 1-4P-LIFT |
| PUSHROD | 1-4P-PUR |
| CRANK GEAR | 1-4P-CRG |
| CAM GEAR | 1-4P-CAG |
| IDLER GEAR | 1-4P-IG |
| PTO CHAIN | 1-4P-PTOC |
| WATER PUMP | 1-4P-WP |
| HEAD GASKET | 1-4P-HGA |
| CAMSHAFT | 1-4P-CAM |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-4Y-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

STD 1-4Y-PIS
.50mm 1-4Y-PIS.50
.75mm 1-4Y-PIS.75
1.00mm 1-4Y-PIS1.00
1.50mm 1-4Y-PIS1.50

RING SET

STD 1-4Y-RS
.50mm 1-4Y-RS.50
.75mm 1-4Y-RS.75
1.00mm 1-4Y-RS1.00
1.50mm 1-4Y-RS1.50

MAIN BEARINGS

STD 1-4Y-MBS
.25mm 1-4Y-MBS.25
.50mm 1-4Y-MBS.50
.75mm 1-4Y-MBS.75
1.00mm 1-4Y-MBS1.00

ROD BEARINGS

STD 1-4Y-RBS
.25mm 1-4Y-RBS.25
.50mm 1-4Y-RBS.50
.75mm 1-4Y-RBS.75
1.00mm 1-4Y-RBS1.00

CAM BEARINGS 1-4Y-CBS

FREEZE PLUGS 1-4Y-FPK

OIL PUMP 1-4Y-OP

PIN BUSHINGS 1-4Y-PB

THRUST WASHER SET 1-4Y-TWS

TIMING CHAIN 1-4Y-TC

O/HAUL GASKET SET(ALUM FRONT COVER) 1-4Y-GA

O/HAUL GASKET SET(CAST FRONT COVER) 1-4Y-GAC

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

MISCELLANEOUS

| | |
|---------------|----------|
| INTAKE VALVE | 1-4Y-IV |
| EXHAUST VALVE | 1-4Y-EV |
| VALVE SPRING | 1-4Y-VS |
| EXHAUST GUIDE | 1-4Y-EVG |
| INTAKE GUIDE | 1-4Y-IVG |
| STEM SEALS | 1-4Y-SS |

| | |
|----------------|-----------|
| TENSIONER | 1-4Y-TEN |
| GUIDE RAIL | 1-4Y-GR |
| CRANK SPROCKET | 1-4Y-CRSP |
| CAM SPROCKET | 1-4Y-CASP |
| CAMSHAFT | 1-4Y-CAM |
| LIFTERS | 1-4Y-LIFT |
| CONNECTOR ROD | 1-4Y-CCR |
| CYLINDER HEAD | 1-4Y-HEAD |
| CONN. ROD | 1-4Y-CCR |
| SLEEVE | 1-4Y-SL |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-5P-OVK

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|--------------|
| STD | 1-5P-PIS |
| .50mm | 1-5P-PIS.50 |
| 1.00mm | 1-5P-PIS1.00 |

RING SET

| | |
|--------|-------------|
| STD | 1-5P-RS |
| .50mm | 1-5P-RS.50 |
| 1.00mm | 1-5P-RS1.00 |

MAIN BEARINGS

| | |
|--------|--------------|
| STD | 1-5P-MBS |
| .25mm | 1-5P-MBS.25 |
| .50mm | 1-5P-MBS.50 |
| .75mm | 1-5P-MBS.75 |
| 1.00mm | 1-5P-MBS1.00 |

ROD BEARINGS

| | |
|--------|--------------|
| STD | 1-5P-RBS |
| .25mm | 1-5P-RBS.25 |
| .50mm | 1-5P-RBS.50 |
| .75mm | 1-5P-RBS.75 |
| 1.00mm | 1-5P-RBS1.00 |

CAM BEARINGS 1-5P-CBS

FREEZE PLUGS 1-5P-FPK

PIN BUSHINGS 1-5P-PB

THRUST WASHER SET 1-5P-TWS

O/HAUL GASKET SET 1-5P-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|----------|
| INTAKE VALVE | 1-5P-IV |
| EXHAUST VALVE | 1-5P-EV |
| INTAKE GUIDE | 1-5P-IVG |
| EXHAUST GUIDE | 1-5P-EVG |
| VALVE SPRING | 1-5P-VS |
| KEEPER | 1-5P-K |

MISCELLANEOUS

| | |
|------------|-----------|
| LIFTERS | 1-5P-LIFT |
| CAM GEAR | 1-5P-CAG |
| WATER PUMP | 1-5P-WP |

TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-5R-E-OVKOP EARLY STYLE – SQUARE PORT

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 1-5R-E-PIS |
| .50mm | 1-5R-E-PIS.50 |
| .75mm | 1-5R-E-PIS.75 |
| 1.00mm | 1-5R-E-PIS1.00 |
| 1.50mm | 1-5R-E-PIS1.50 |

RING SET

| | |
|--------|---------------|
| STD | 1-5R-E-RS |
| .50mm | 1-5R-E-RS.50 |
| .75mm | 1-5R-E-RS.75 |
| 1.00mm | 1-5R-E-RS1.00 |
| 1.50mm | 1-5R-E-RS1.50 |

MAIN BEARINGS

| | |
|--------|----------------|
| STD | 1-5R-E-MBS |
| .25mm | 1-5R-E-MBS.25 |
| .50mm | 1-5R-E-MBS.50 |
| .75mm | 1-5R-E-MBS.75 |
| 1.00mm | 1-5R-E-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 1-5R-E-RBS |
| .25mm | 1-5R-E-RBS.25 |
| .50mm | 1-5R-E-RBS.50 |
| .75mm | 1-5R-E-RBS.75 |
| 1.00mm | 1-5R-E-RBS1.00 |

CAM BEARINGS 1-5R-E-CBS

FREEZE PLUGS 1-5R-E-FPK

OIL PUMP 1-5R-E-OP

THRUST WASHER SET 1-5R-E-TWS

PIN BUSHINGS 1-5R-E-PB

O/HAUL GASKET SET 1-5R-E-GA

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

| | |
|---------------|------------|
| INTAKE VALVE | 1-5R-E-IV |
| EXHAUST VALVE | 1-5R-E-EV |
| INTAKE GUIDE | 1-5R-E-IVG |
| EXHAUST GUIDE | 1-5R-E-EVG |
| VALVE SPRING | 1-5R-E-VS |
| KEEPER | 1-5R-E-K |
| RETAINER | 1-5R-E-RET |

MISCELLANEOUS

| | |
|------------|-------------|
| SLEEVE | 1-5R-E-SL |
| LIFTER | 1-5R-E-LIFT |
| HEAD SET | 1-5R-E-HS |
| CRANK GEAR | 1-5R-E-CRG |
| CAM GEAR | 1-5R-E-CAG |
| WATER PUMP | 1-5R-E-WP |
| CAM SHAFT | 1-5R-E-CAM |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-5R-M-OVKOP MID STYLE – ROUND PORT WITH FLANGED MAINS

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS

| | |
|--------|----------------|
| STD | 1-5R-M-PIS |
| .50mm | 1-5R-M-PIS.50 |
| .75mm | 1-5R-M-PIS.75 |
| 1.00mm | 1-5R-M-PIS1.00 |
| 1.50mm | 1-5R-M-PIS1.50 |

RING SET

| | |
|--------|---------------|
| STD | 1-5R-M-RS |
| .50mm | 1-5R-M-RS.50 |
| .75mm | 1-5R-M-RS.75 |
| 1.00mm | 1-5R-M-RS1.00 |
| 1.50mm | 1-5R-M-RS1.50 |

MAIN BEARINGS

| | |
|--------|----------------|
| STD | 1-5R-M-MBS |
| .25mm | 1-5R-M-MBS.25 |
| .50mm | 1-5R-M-MBS.50 |
| .75mm | 1-5R-M-MBS.75 |
| 1.00mm | 1-5R-M-MBS1.00 |

ROD BEARINGS

| | |
|--------|----------------|
| STD | 1-5R-M-RBS |
| .25mm | 1-5R-M-RBS.25 |
| .50mm | 1-5R-M-RBS.50 |
| .75mm | 1-5R-M-RBS.75 |
| 1.00mm | 1-5R-M-RBS1.00 |

CAM BEARINGS 1-5R-M-CBS

FREEZE PLUGS 1-5R-M-FPK

Engine has timing chain

Engine has timing gears

OIL PUMP 1-5R-M-OP

PIN BUSHINGS 1-5R-M-PB

O/HAUL GASKET SET 1-5R-M-GATC

O/HAUL GASKET SET 1-5R-M-GATG

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

(WITH 1 GROOVE VALVE)

| | |
|---------------------|------------|
| CYLINDER HEAD PARTS | |
| INTAKE VALVE | 1-5R-M-IV |
| EXHAUST VALVE | 1-5R-M-EV |
| VALVE GUIDE | 1-5R-M-VG |
| VALVE SPRING | 1-5R-M-VS |
| KEEPER | 1-5R-M-K |
| RETAINER | 1-5R-M-RET |
| STEM SEALS | 1-5R-M-SS |

(WITH 2 GROOVE VALVE)

| | |
|---------------|---------------|
| INTAKE VALVE | 1-5R-M-IV.2G |
| EXHAUST VALVE | 1-5R-M-EV.2G |
| VALVE GUIDE | 1-5R-M-VG |
| VALVE SPRING | 1-5R-M-VS |
| KEEPER | 1-5R-M-K |
| RETAINER | 1-5R-M-RET.2G |
| STEM SEALS | 1-5R-M-SS |

| | |
|---------------|-------------|
| MISCELLANEOUS | |
| SLEEVE | 1-5R-M-SL |
| LIFTER | 1-5R-M-LIFT |
| CAMSHAFT | 1-5R-M-CAM |
| WATER PUMP | 1-5R-M-WP |
| HEAD SET | 1-5R-M-HS |
| CRANK SHAFT | 1-5R-CRANK |
| CONN ROD | 1-5R-CCR |

(WITH TIMING GEARS)

| | |
|------------|------------|
| CRANK GEAR | 1-5R-M-CRG |
| CAM GEAR | 1-5R-M-CAG |
| IDLER GEAR | 1-5R-M-IG |

(WITH TIMING CHAIN)

| | |
|----------------|-------------|
| CRANK SPROCKET | 1-5R-M-CRSP |
| CAM SPROCKET | 1-5R-M-CASP |
| TIMING CHAIN | 1-5R-M-TC |
| TENSIONER | 1-5R-M-TEN |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-5R-L-OVKOP LATE STYLE – ROUND PORT WITH THRUST WASHERS

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

| | |
|--|---|
| <p>PISTONS</p> <p>STD 1-5R-L-PIS .50mm 1-5R-L-PIS.50 .75mm 1-5R-L-PIS.75 1.00mm 1-5R-L-PIS1.00 1.50mm 1-5R-L-PIS1.50</p> <p>MAIN BEARINGS</p> <p>STD 1-5R-L-MBS .25mm 1-5R-L-MBS.25 .50mm 1-5R-L-MBS.50 .75mm 1-5R-L-MBS.75 1.00mm 1-5R-L-MBS1.00</p> <p>CAM BEARINGS 1-5R-L-CBS OIL PUMP 1-5R-L-OP FREEZE PLUGS 1-5R-L-FPK</p> | <p>RING SET</p> <p>STD 1-5R-L-RS .50mm 1-5R-L-RS.50 .75mm 1-5R-L-RS.75 1.00mm 1-5R-L-RS1.00 1.50mm 1-5R-L-RS1.50</p> <p>ROD BEARINGS</p> <p>STD 1-5R-L-RBS .25mm 1-5R-L-RBS.25 .50mm 1-5R-L-RBS.50 .75mm 1-5R-L-RBS.75 1.00mm 1-5R-L-RBS1.00</p> <p>THRUST WASHERS 1-5R-L-TWS O/HAUL GASKET SET 1-5R-L-GA PIN BUSHINGS 1-5R-L-PB</p> |
|--|---|

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

MISCELLANEOUS

(WITH 1 GROOVE VALVE)

| | |
|---------------|------------|
| INTAKE VALVE | 1-5R-L-IV |
| EXHAUST VALVE | 1-5R-L-EV |
| VALVE GUIDE | 1-5R-L-VG |
| VALVE SPRING | 1-5R-L-VS |
| KEEPER | 1-5R-L-K |
| RETAINER | 1-5R-L-RET |
| STEM SEALS | 1-5R-L-SS |

(WITH 2 GROOVE VALVE)

| | |
|---------------|---------------|
| INTAKE VALVE | 1-5R-L-IV.2G |
| EXHAUST VALVE | 1-5R-L-EV.2G |
| VALVE GUIDE | 1-5R-L-VG |
| VALVE SPRING | 1-5R-L-VS |
| KEEPER | 1-5R-L-K |
| RETAINER | 1-5R-L-RET.2G |
| STEM SEALS | 1-5R-L-SS |

| | |
|------------|--------------|
| SLEEVE | 1-5R-L-SL |
| LIFTER | 1-5R-L-LIFT |
| CAMSHAFT | 1-5R-L-CAM |
| WATER PUMP | 1-5R-L-WP |
| CRANK GEAR | 1-5R-L-CRG |
| CAM GEAR | 1-5R-L-CAG |
| IDLER GEAR | 1-5R-L-IG |
| HEAD SET | 1-5R-L-HS |
| CONN ROD | 1-5R-L-CCR |
| CRANKSHAFT | 1-5R-L-CRANK |

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TOYOTA ENGINE OVERHAUL KIT WITH OIL PUMP 1-F-OVKOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW

SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

| PISTONS | | RING SET | |
|--|-------------|--|--------------|
| STD | 1-F-PIS | STD | 1-F-RS |
| .50mm | 1-F-PIS.50 | .50mm | 1-F-RS.50 |
| .75mm | 1-F-PIS.75 | .75mm | 1-F-RS.75 |
| 1.00mm | 1-F-PIS1.00 | 1.00mm | 1-F-RS1.00 |
| 1.50mm | 1-F-PIS1.50 | 1.50mm | 1-F-RS1.50 |
| MAIN BEARINGS (EARLY STYLE) (ENGINE SERIAL # UP TO 500000) | | MAIN BEARINGS (LATE STYLE) (ENGINE SERIAL # 500001 AND UP) | |
| STD | 1-F-MBS | STD | 1-F-MBSL |
| .25mm | 1-F-MBS.25 | .25mm | 1-F-MBSL.25 |
| .50mm | 1-F-MBS.50 | .50mm | 1-F-MBSL.50 |
| .75mm | 1-F-MBS.75 | .75mm | 1-F-MBSL.75 |
| 1.00mm | 1-F-MBS1.00 | 1.00mm | 1-F-MBSL1.00 |
| ROD BEARINGS | | CAM BEARINGS | |
| STD | 1-F-RBS | | 1-F-CBS |
| .25mm | 1-F-RBS.25 | FREEZE PLUGS | |
| .50mm | 1-F-RBS.50 | 1-F-FPK | |
| .75mm | 1-F-RBS.75 | O/HAUL GASKET SET | |
| 1.00mm | 1-F-RBS1.00 | 1-F-GA | |
| | | OIL PUMP (EARLY STYLE) | |
| | | 1-F-OP | |
| | | OIL PUMP (LATE STYLE) | |
| | | 1-F-OPL | |

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

| CYLINDER HEAD PARTS | | MISCELLANEOUS | |
|---------------------|---------|---------------|----------|
| INTAKE VALVE | 1-F-IV | LIFTER | 1-F-LIFT |
| EXHAUST VALVE | 1-F-EV | CAMSHAFT | 1-F-CAM |
| INTAKE GUIDE | 1-F-IVG | SLEEVE | 1-F-SL |
| EXHAUST GUIDE | 1-F-EVG | CRANK GEAR | 1-F-CRG |
| VALVE SPRINGS | 1-F-VS | CAM GEAR | 1-F-CAG |

Toll Free USA & Canada: 800-321-9983, Mexico: 001-800-561-1897 Fax: 330/342-3895 www.joseph.com

All manufacturers' names, numbers, symbols and descriptions are used for reference purpose only, and it is not implied that any part listed is the product of the manufacturer.

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TOYOTA ENGINE OVERHAUL KIT WITH LINERS AND OIL PUMP 1-H-OVKLOP

KIT INCLUDES ALL APPLICABLE PARTS LISTED BELOW
SELECT COMPONENT SIZES REQUIRED FOR YOUR KIT

PISTONS 1-H-PIS
LINERS 1-H-LIN
RING SET 1-H-RS

MAIN BEARINGS
STD 1-H-MBS
.25mm 1-H-MBS.25
.50mm 1-H-MBS.50
.75mm 1-H-MBS.75
1.00mm 1-H-MBS1.00

ROD BEARINGS
STD 1-H-RBS
.25mm 1-H-RBS.25
.50mm 1-H-RBS.50
.75mm 1-H-RBS.75
1.00mm 1-H-RBS1.00

THRUST WASHERS 1-H-TWS
OIL PUMP 1-H-OP
PIN BUSHINGS 1-H-PB

O/HAUL GASKET SET 1-H-GA
FREEZE PLUGS 1-H-FPK

CAM BEARINGS (EARLY UP TO 6/72) 1-H-CBS
CAM BEARINGS (LATE FROM 7/72) 1-H-CBSL

**ALL ITEMS CAN BE ORDERED SEPARATELY
OR**

CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS

CYLINDER HEAD PARTS

INTAKE VALVE 1-H-IV
EXHAUST VALVE 1-H-EV
INTAKE GUIDE 1-H-IVG
EXHAUST GUIDE 1-H-EVG
VALVE SPRINGS 1-H-VS

MISCELLANEOUS

LIFTER 1-H-LIFT

Toll Free USA & Canada: 800-321-9983, Mexico: 001-800-561-1897 Fax: 330/342-3895 www.joseph.com

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WAUKESHA ENGINE OVERHAUL KIT WITH LINERS 107-D155G-OVKL

CYLINDER LINER KIT (PISTONS, RINGS, LINER) 107-D155G-LK

MAIN BEARINGS

STD 107-D155G-MBS
.010 107-D155G-MBS01
.020 107-D155G-MBS02
.030 107-D155G-MBS03

CAM BEARINGS 107-D155G-CBS

PIN BUSHINGS 107-D155G-PB

O/HAUL GASKET SET 107-D155G-GA

FREEZE PLUGS 107-D155G-FPK

ROD BEARINGS (1.75 STD)

IF CRANKSHAFT IS 1.75

STD 107-D155G-RBS
.010 107-D155G-RBS01
.020 107-D155G-RBS02
.030 107-D155G-RBS03

ROD BEARINGS (2.00 STD)

IF CRANKSHAFT IS 2.00

STD 107-D155G-RBSA
.010 107-D155G-RBSA1
.020 107-D155G-RBSA2
.030 107-D155G-RBSA3

ROD BEARINGS (2.25 STD)

IF CRANKSHAFT IS 2.25

STD 107-D155G-RBSB
.010 107-D155G-RBSB1
.020 107-D155G-RBSB2
.030 107-D155G-RBSB3

**ALL ITEMS LISTED CAN BE ORDERED SEPARATELY
OR
CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS**

MISCELLANEOUS

INTAKE VALVE 107-D155G-IV
EXHAUST VALVE 107-D155G-EV

INTAKE GUIDE 107-D155G-IVG
EXHAUST GUIDE 107-D155G-EVG

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WAUKESHA ENGINE OVERHAUL KIT WITH LINERS 107-D176G-OVKL

CYLINDER LINER KIT (PISTONS, RINGS, LINER) 107-D176G-LK

MAIN BEARINGS

STD 107-D176G-MBS
.010 107-D176G-MBS01
.020 107-D176G-MBS02
.030 107-D176G-MBS03

CAM BEARINGS 107-D176G-CBS

PIN BUSHINGS 107-D176G-PB

O/HAUL GASKET SET 107-D176G-GA

FREEZE PLUGS 107-D176G-FPK

ROD BEARINGS (1.75 STD)

IF CRANKSHAFT IS 1.75

STD 107-D176G-RBS
.010 107-D176G-RBS01
.020 107-D176G-RBS02
.030 107-D176G-RBS03

ROD BEARINGS (2.00 STD)

IF CRANKSHAFT IS 2.00

STD 107-D176G-RBSA
.010 107-D176G-RBSA1
.020 107-D176G-RBSA2
.030 107-D176G-RBSA3

ROD BEARINGS (2.25 STD)

IF CRANKSHAFT IS 2.25

STD 107-D176G-RBSB
.010 107-D176G-RBSB1
.020 107-D176G-RBSB2
.030 107-D176G-RBSB3

**ALL ITEMS LISTED CAN BE ORDERED SEPARATELY
OR
CUSTOMIZE YOUR KIT BY ADDING ANY OF THE FOLLOWING PARTS**

MISCELLANEOUS

INTAKE VALVE 107-D176G-IV
EXHAUST VALVE 107-D176G-EV

INTAKE GUIDE 107-D176G-IVG
EXHAUST GUIDE 107-D176G-EVG

Toll Free USA & Canada: 800-321-9983, Mexico: 001-800-561-1897 Fax: 330/342-3895 www.joseph.com

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